

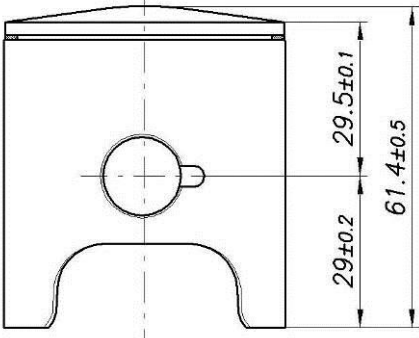
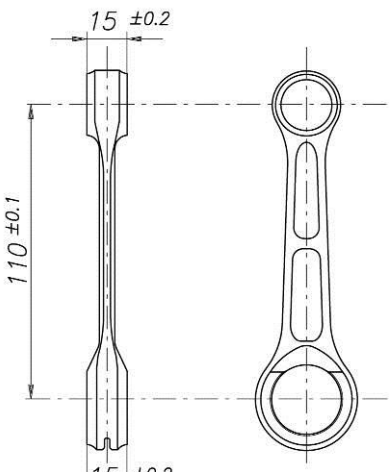
X30Shifter 125cc – TaG



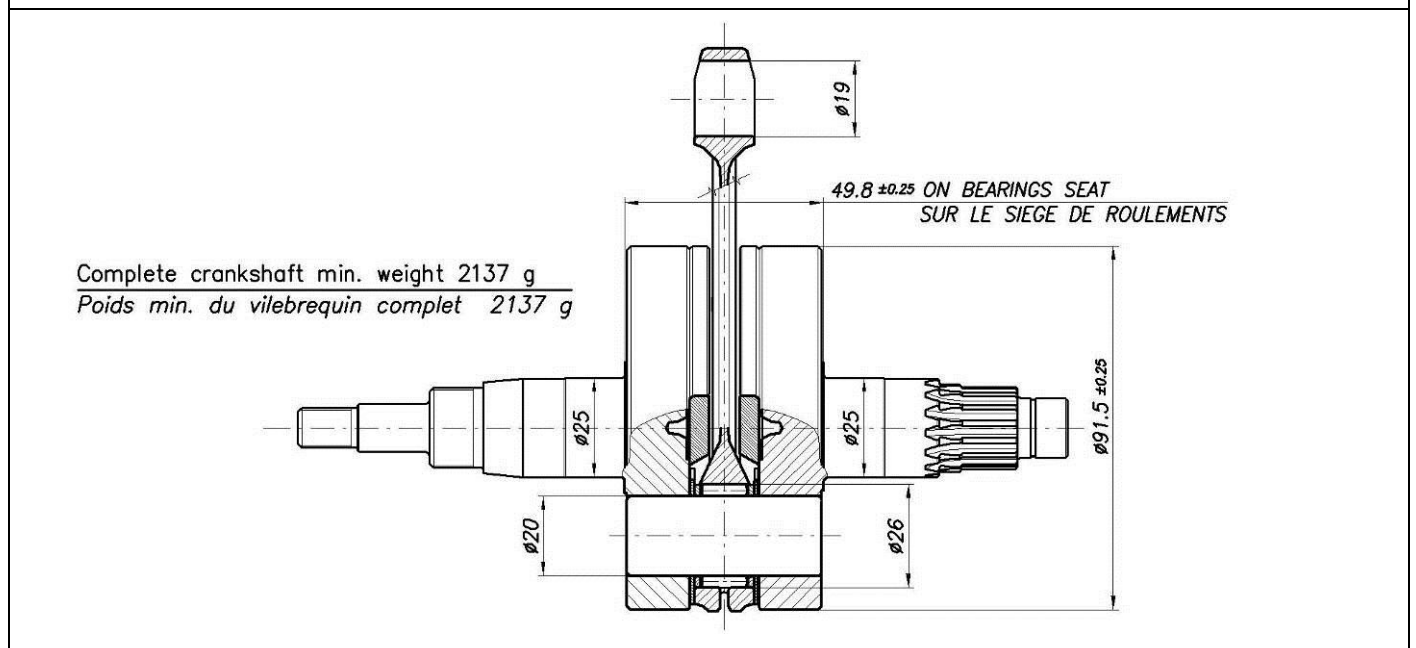
FEATURES - CARACTERISTIQUES

Cylinder volume <i>Volume du cylindre</i>	124.08 cm ³
Bore <i>Alésage</i>	53.89 mm
Max. theoretical bore <i>Alésage théorique max.</i>	54.08 mm
Stroke <i>Course</i>	54.40 mm
Distance between conrod centers <i>Longueur (entre axe) de la bielle</i>	110 mm
Cooling system <i>Système de refroidissement</i>	Water <i>Eau</i>
Inlet system <i>Système d'admission</i>	Reed valve <i>À clapets</i>
Cylinder / crankcase transfers n° <i>N° de canaux cylindre / carter</i>	5 / 3

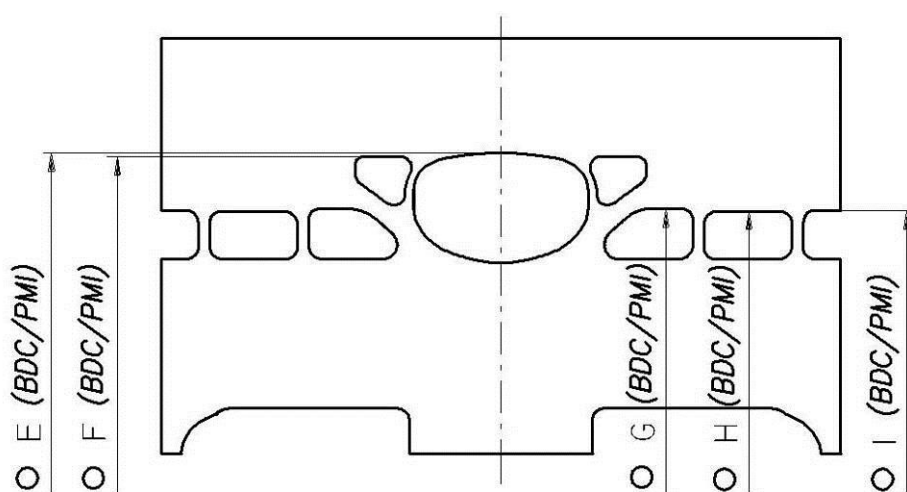
Carburetor <i>Carburateur</i>	Dell'Orto VHSH 30 - CS	Inlet / exhaust ports number <i>N° lumières admiss. / échapp.</i>	5 / 3
Number of piston rings <i>Nombre de segments</i>	1	Combustion chamber shape <i>Forme chambre de combustion</i>	Spherical <i>Sphérique</i>
Big end conr. bearing diam. <i>Diamètre palier tête de bielle</i>	20x26x15	Selettra ignition <i>Allumage Selettra</i>	Digital
Crankshaft bearing diam. <i>Diamètre palier du vilebrequin</i>	25x52x15 (2Pc.) 15x35x11 (1Pc.)	Generator for battery charging <i>Générateur de recharge batterie</i>	Yes <i>Oui</i>
Small end conr. bearing diam. <i>Diamètre palier pied de bielle</i>	15x19x20	Electric starter <i>Démarrreur électrique</i>	Yes <i>Oui</i>

DESCRIPTION OF THE MATERIAL DESCRIPTION DES MATERIAUX		PISTON
Conrod material <i>Matériel de la bielle</i>	Steel <i>Acier</i>	 <p>Piston min. weight (ring incl.) 114 g <i>Poids min. piston (avec segment) 114 g</i></p>
Crankshaft material <i>Matériel du vilebrequin</i>	Steel <i>Acier</i>	
Gearbox shafts material <i>Matériel de l'arbres de boîte de vitesses</i>	Steel <i>Acier</i>	
Gears material <i>Matériel des engrenages</i>	Steel <i>Acier</i>	
Starter ring material <i>Matériel de la couronne démarr.</i>	Steel / Acier or / ou Aluminium	
Head material <i>Matériel de la culasse</i>	Aluminium	DISTANCE BETWEEN CONROD CENTERS <i>ENTRE AXE DE LA BIELLE</i>
Cylinder material <i>Matériel du cylindre</i>	Aluminium	 <p>Min. weight 110 g <i>Poids min. 110 g</i></p>
Liner material <i>Matériel de la chemise</i>	Iron <i>Fonte</i>	
Crankcase material <i>Matériel du carter</i>	Aluminium	
Piston material <i>Matériel du piston</i>	Aluminium	
Piston rings material <i>Matériel des segments</i>	Iron <i>Fonte</i>	
Exhaust muffler material <i>Matériel du pot d'échappement</i>	Sheet-steel <i>Tôle acier</i>	

CRANKSHAFT – VILEBREQUIN



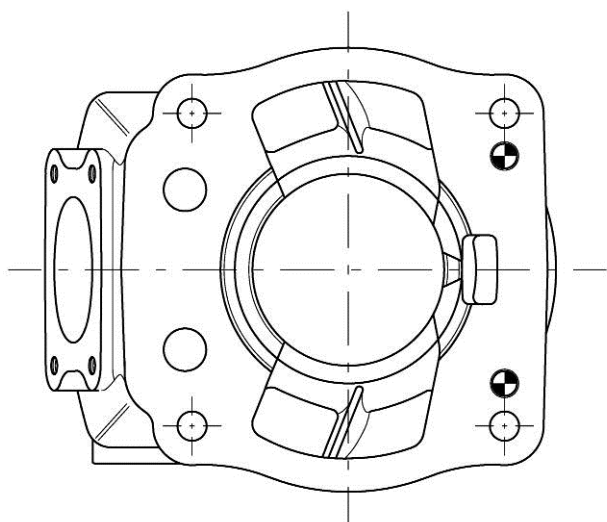
CYLINDER DEVELOPMENT - DEVELOPPEMENT DU CYLINDRE



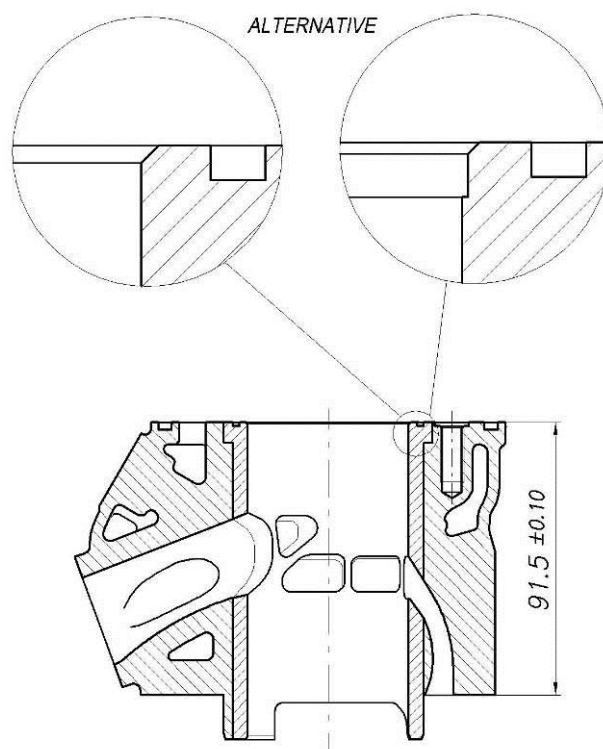
E	$195^{\circ} \pm 2^{\circ}$
F	$186^{\circ} \pm 2^{\circ}$
G	$130^{\circ} \pm 2^{\circ}$
H	$128^{\circ} \pm 2^{\circ}$
I	$127.5^{\circ} \pm 3^{\circ}$

- ANGULAR READING BY INSERTING A 0.2x5mm GAUGE
LECTURE ANGULAIRE PAR INSERTION D'UNE CALE DE 0.2x5mm

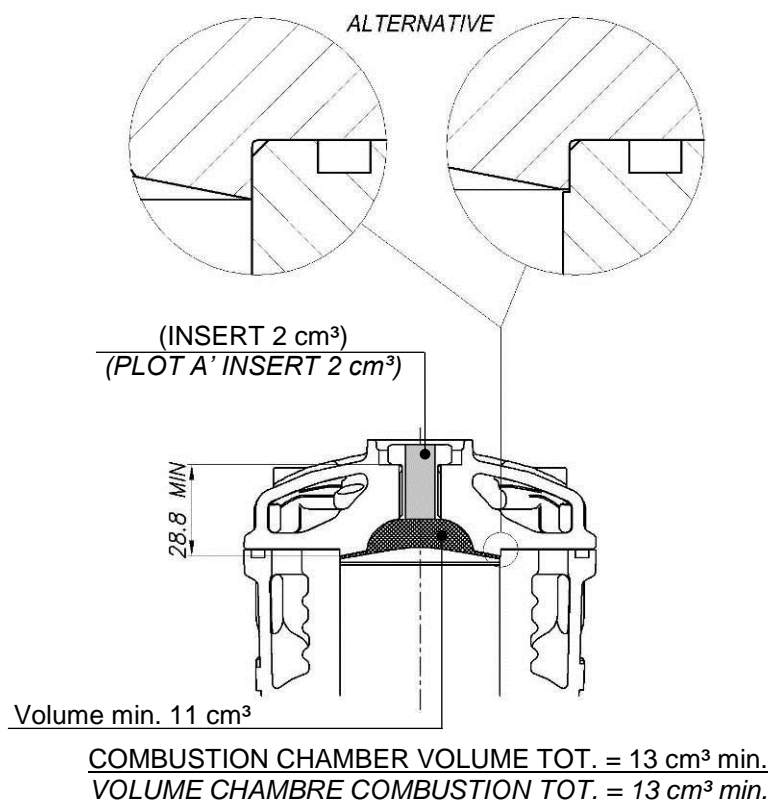
CYLINDER BASE VIEW
VUE DE LA BASE DU CYLINDRE



CYLINDER CROSS SECTION VIEW
VUE EN SECTION DU CYLINDRE

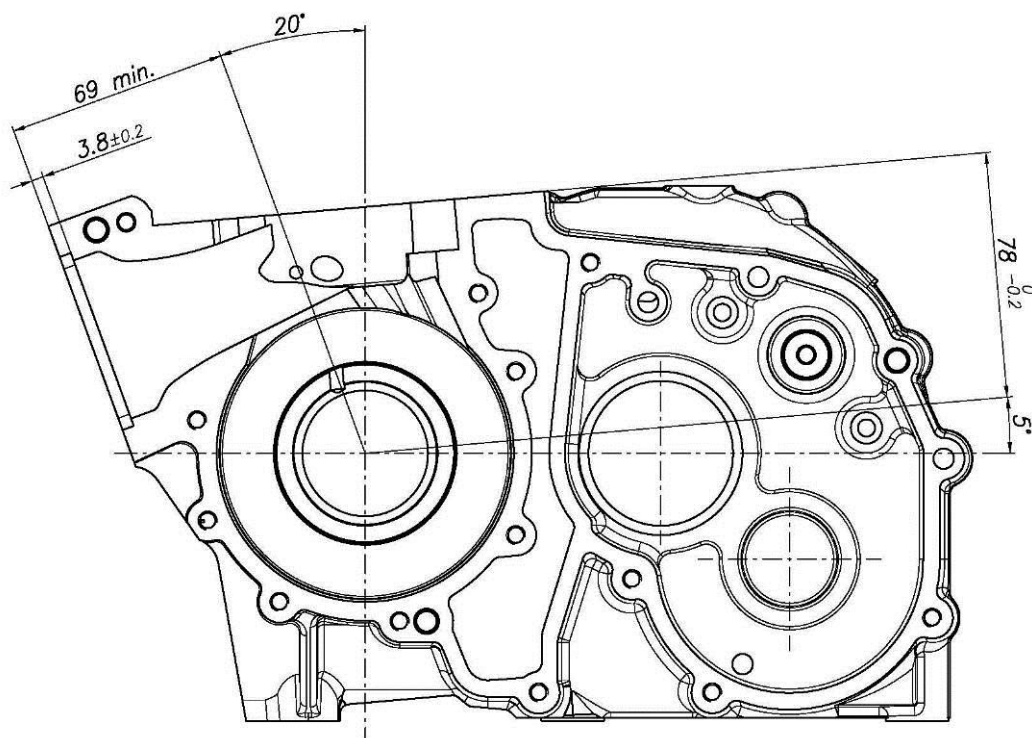


COMBUSTION CHAMBER VIEW VUE DE LA CHAMBRE DE COMPRESSION

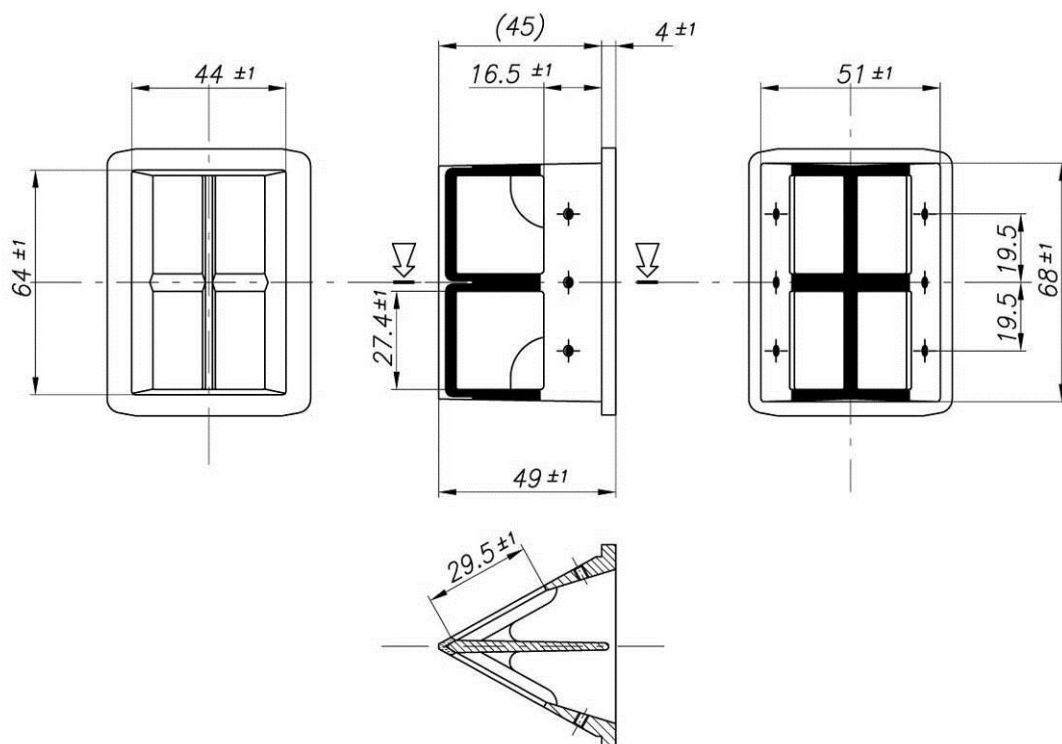


SQUISH MIN. = 0.85 mm
(measured with Ø1.5mm TIN - mesurée avec de l'étain Ø1.5mm)

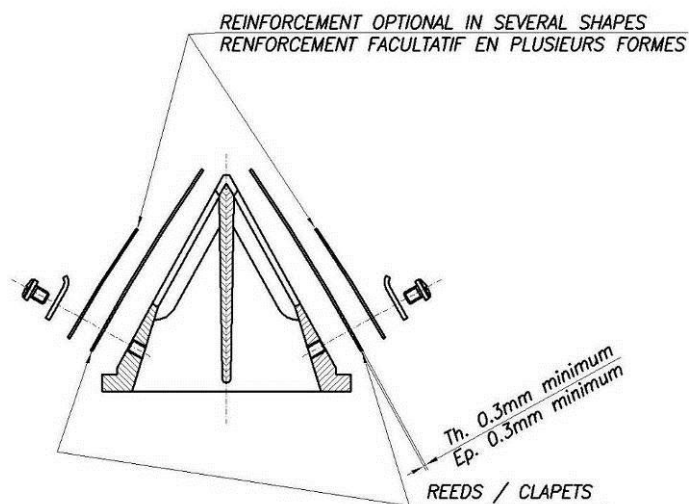
CRANKCASE INSIDE VIEW VUE A' L' INTERIEUR DU CARTER



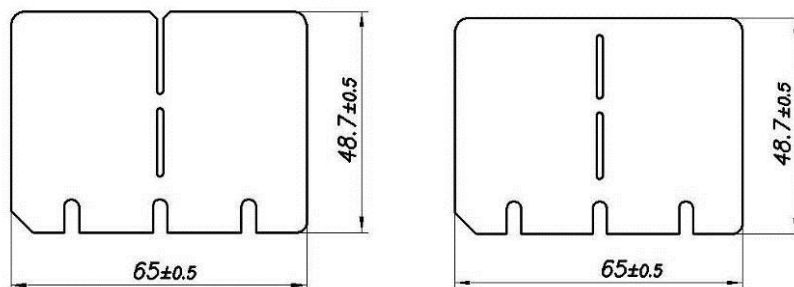
REED VALVE BOÎTE À CLAPETS



ASSEMBLY OF REED VALVE DESSIN D'ENSEMBLE DE LA BOÎTE À CLAPETS



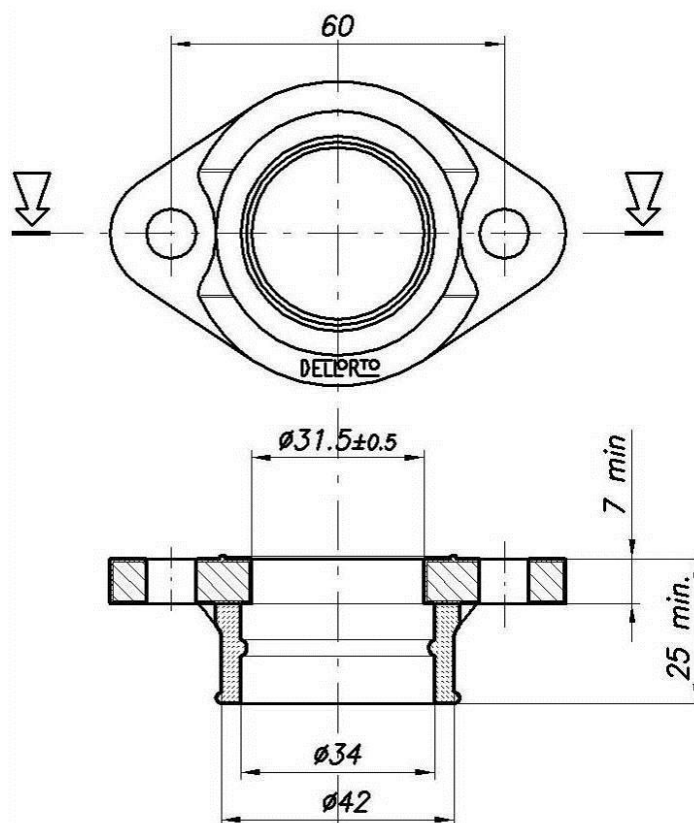
REEDS / CLAPETS



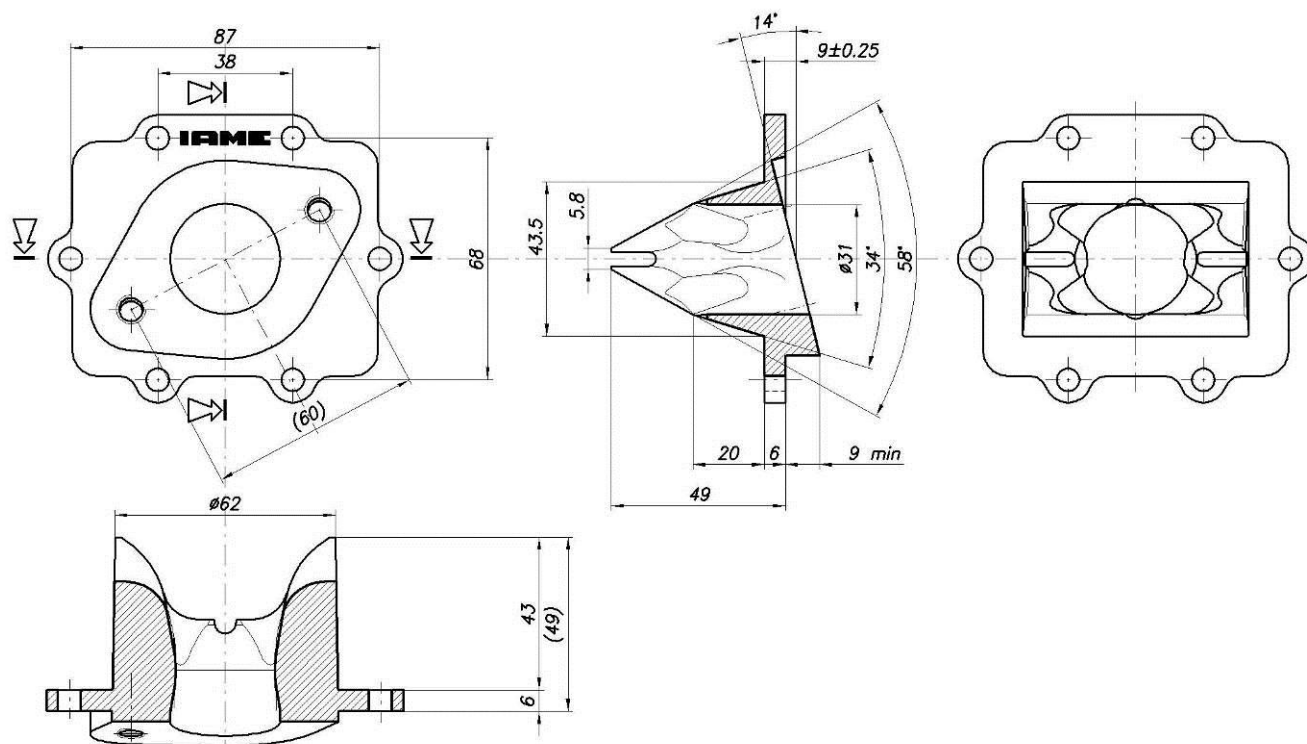
N.B.: ONLY REED "IAME" GENUINE CARBON FIBER ARE PERMITTED.

N.B. : SEULS LES CLAPETS D'ORIGINE "IAME" EN FIBRE DE CARBONE SONT AUTORISES.

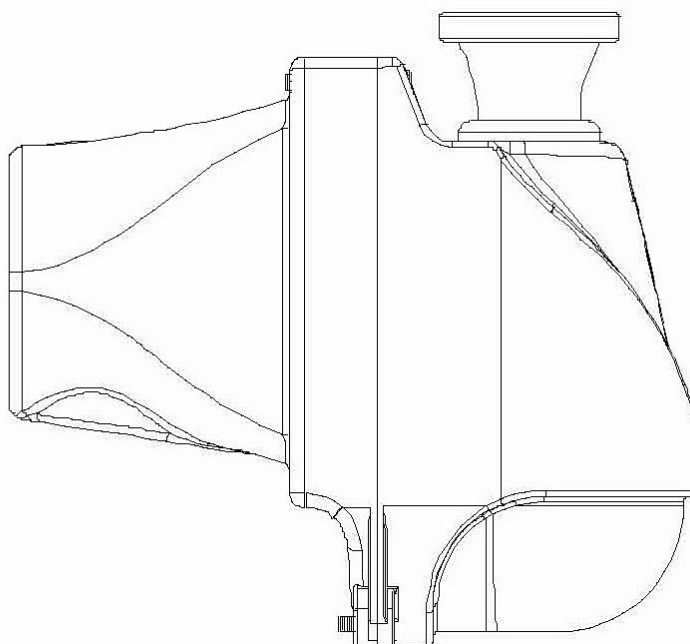
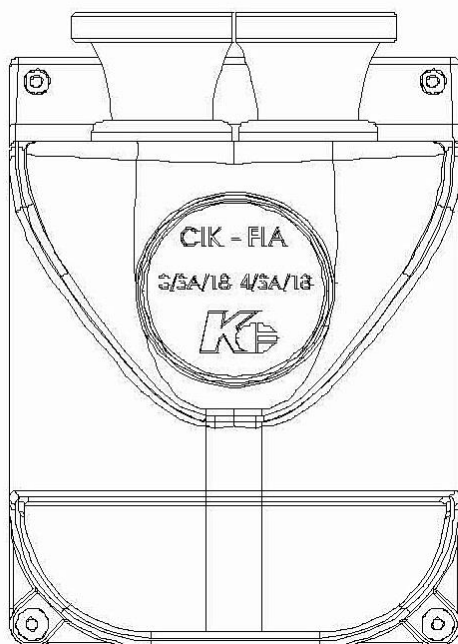
CARBURETOR FITTING RUBBER
RACCORD DU CARBURATEUR EN CAOUTCHOUC



REED VALVE COVER
COUVERCLE DE LA BOÎTE A CLAPETS

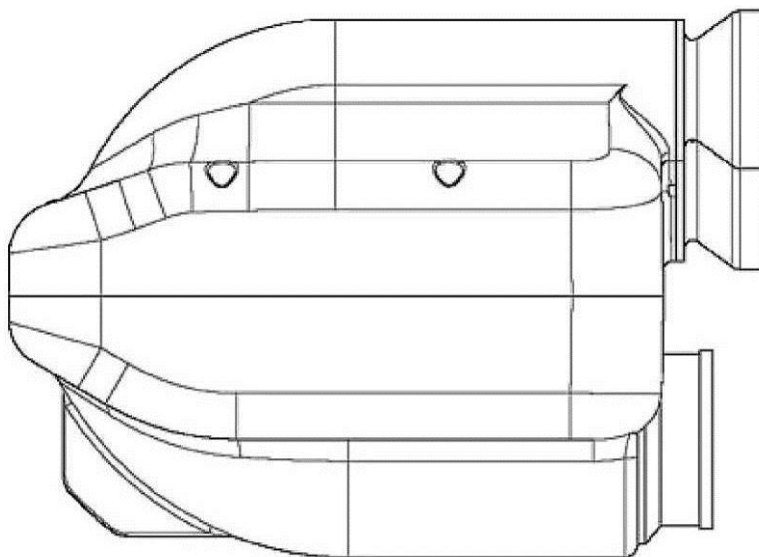
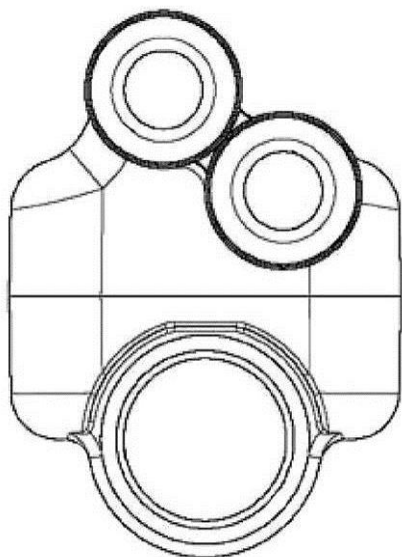


**INLET SILENCER
SILENCIEUX D'ASPIRATION**



Mod. APE1 (KG)
Ø30mm Hom. CIK/FIA 3/SA/18
or/ou
Mod. APE2 (KG)
Ø23mm Hom. CIK/FIA 4/SA/18

OR / OU



Mod. NOX (Righetti & Ridolfi)
Ø30mm Hom. CIK/FIA 19/SA/18
or/ou
Ø23mm Hom. CIK/FIA 16/SA/18

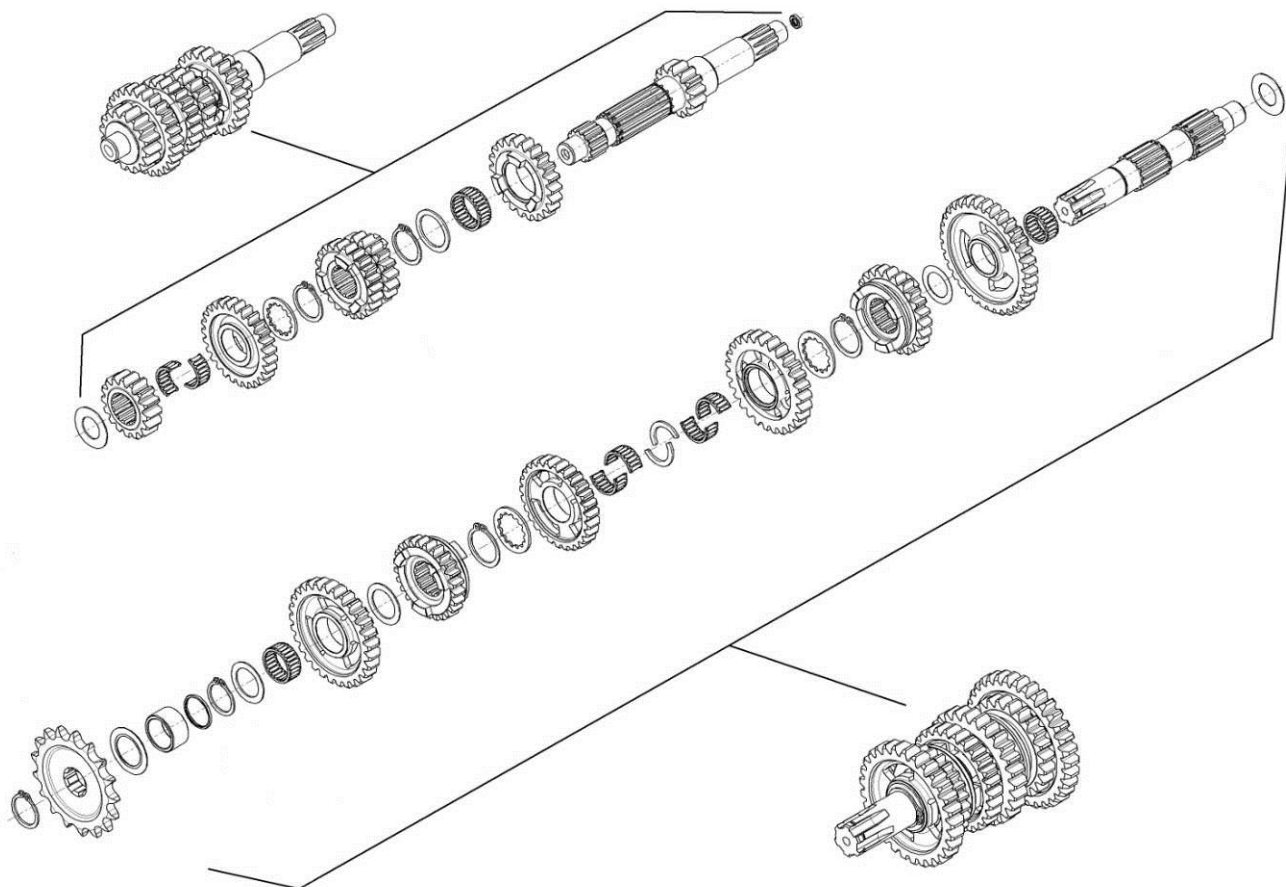
Following technical regulation
Selon règlement technique

GEARBOX - BOÎTE DE VITESSES

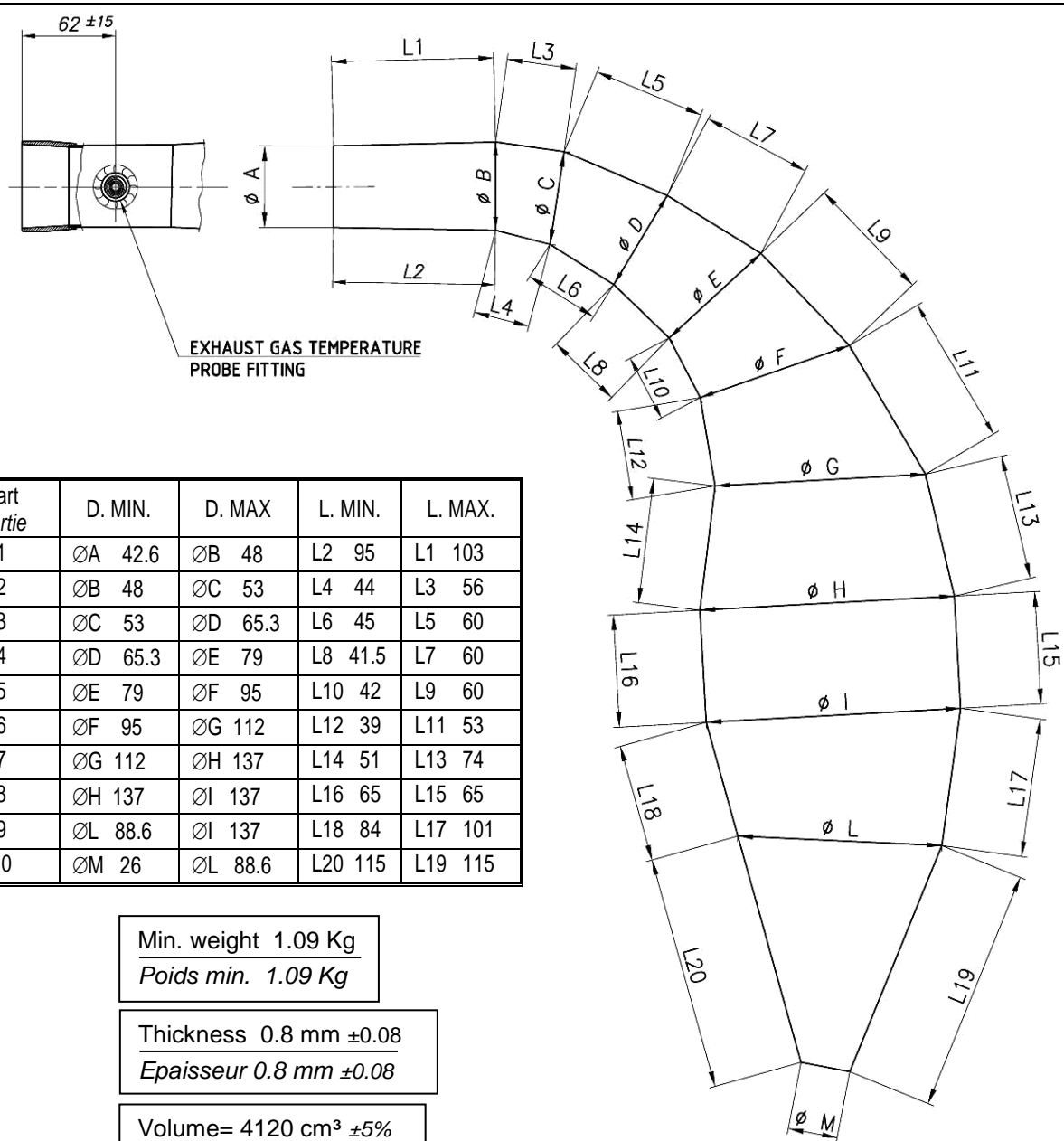
Primary coupling - *Couple primaire* **19 / 75**

Gearbox ratios		<i>Rapports de boîte de vitesses</i>	
Gear - <i>Vitesse</i>	Primary shaft <i>Arbre primaire</i>	Secondary shaft <i>Arbre secondaire</i>	Reading of values obtained after three engine revs <i>Relevé des valeurs obtenues après trois tours moteur</i>
1 st / 1 ^{ère}	<u>13</u>	<u>33</u>	<u>107.8°</u>
2 nd / 2 ^e	<u>16</u>	<u>29</u>	<u>151.00°</u>
3 rd / 3 ^e	<u>18</u>	<u>27</u>	<u>182.4°</u>
4 th / 4 ^e	<u>22</u>	<u>27</u>	<u>222.9°</u>
5 th / 5 ^e	<u>22</u>	<u>23</u>	<u>261.7°</u>
6 th / 6 ^e	<u>27</u>	<u>25</u>	<u>295.5°</u>

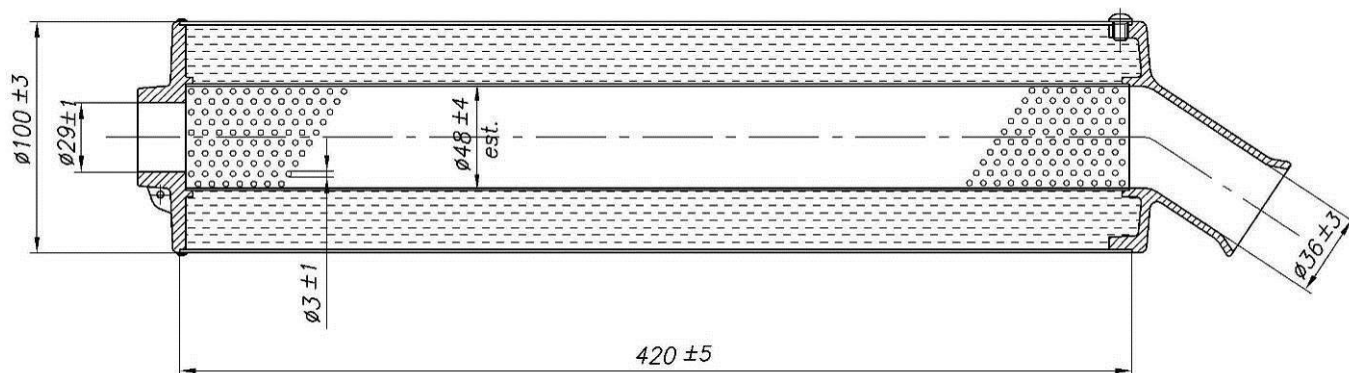
EXPLODED DRAWING OF THE GEARS, MAINSHAFT AND SECONDARY SHAFT
DESSIN EXPLOSED DES ENGRANAGES, ARBRE PRIMAIRE ET ARBRE SECONDAIRE



EXHAUST VIEW, PHOTO, MARKING AND DIMENSIONS
VUE, PHOTO, MARQUAGE ET DIMENSIONS DE L'ÉCHAPPEMENT

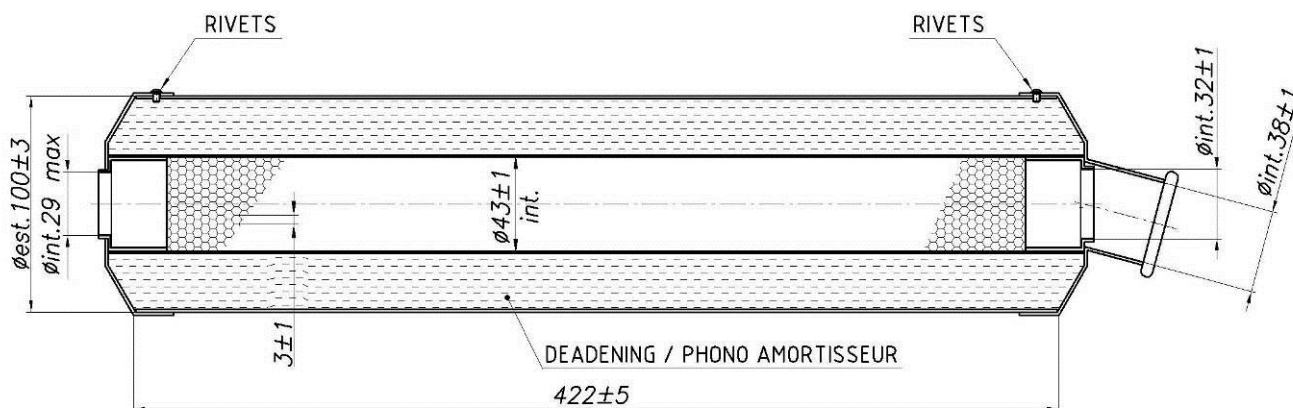


ELTO SILENCER VIEW, PHOTO AND DIMENSIONS
VUE, PHOTO ET DIMENSIONS DU SILENCIEUX ELTO



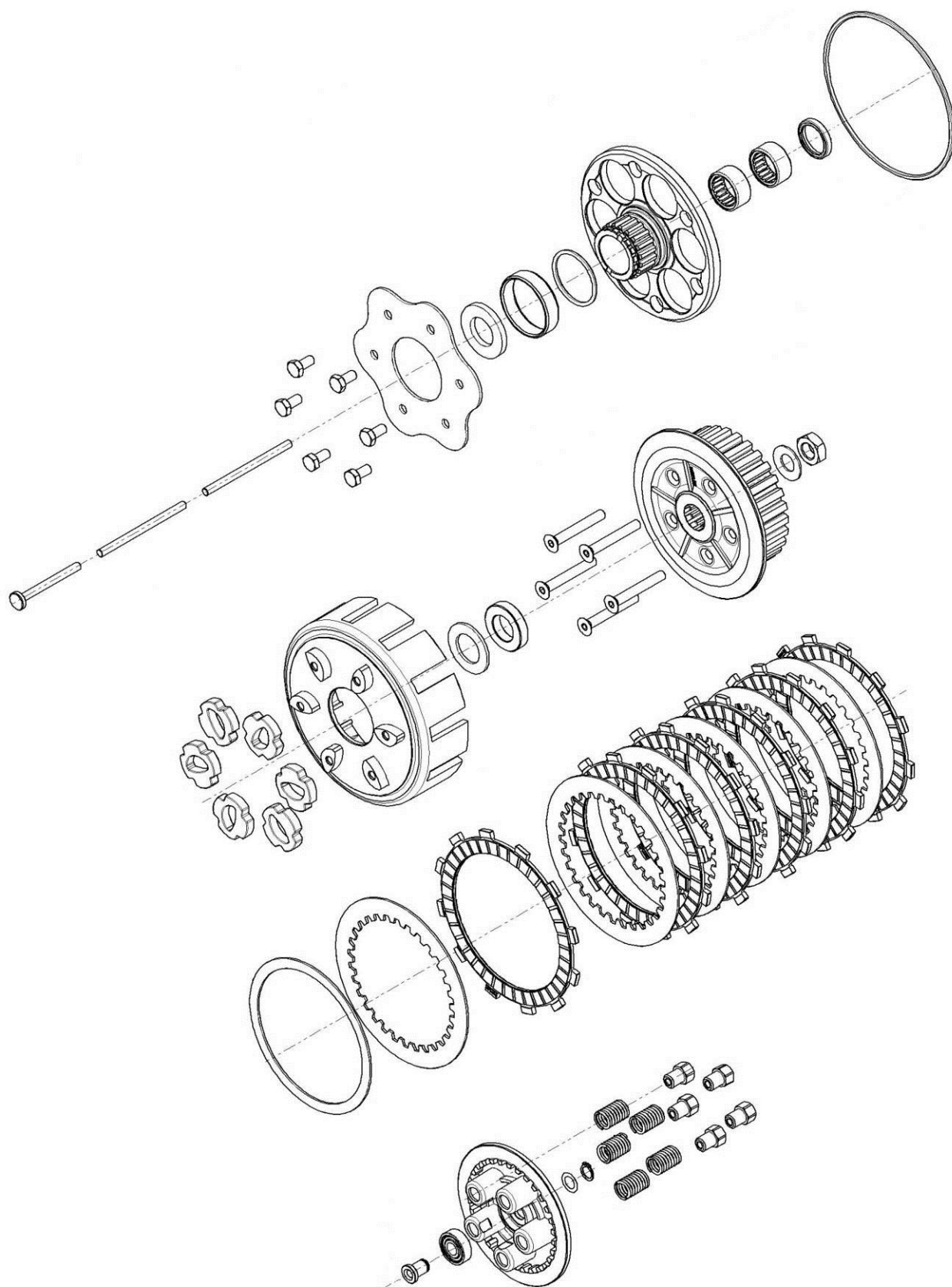
"Elto Racing" Hom. FIK 104 1300 / 09 S

MC RACING SILENCER VIEW, PHOTO AND DIMENSIONS
VUE, PHOTO ET DIMENSIONS DU SILENCIEUX MC RACING



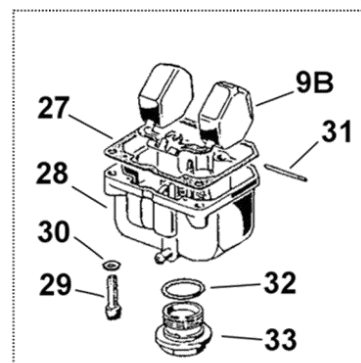
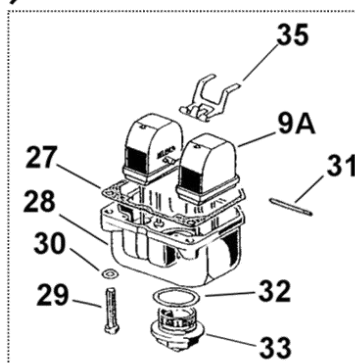
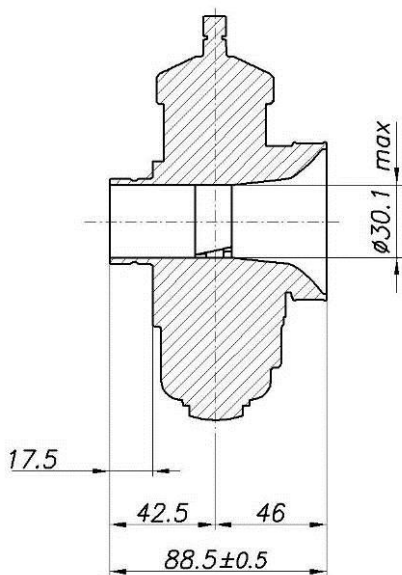
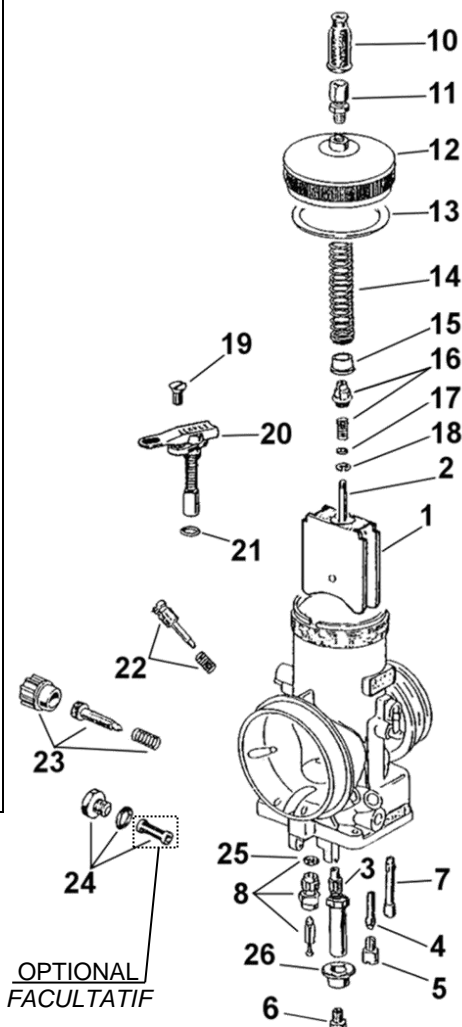
"MC Racing" Hom. CSAI 1041695 / 12

EXPLODED DRAWING OF THE CLUTCH ASSEMBLY
DESSIN EXPLOSE DE L'EMBAYAGE COMPLETE

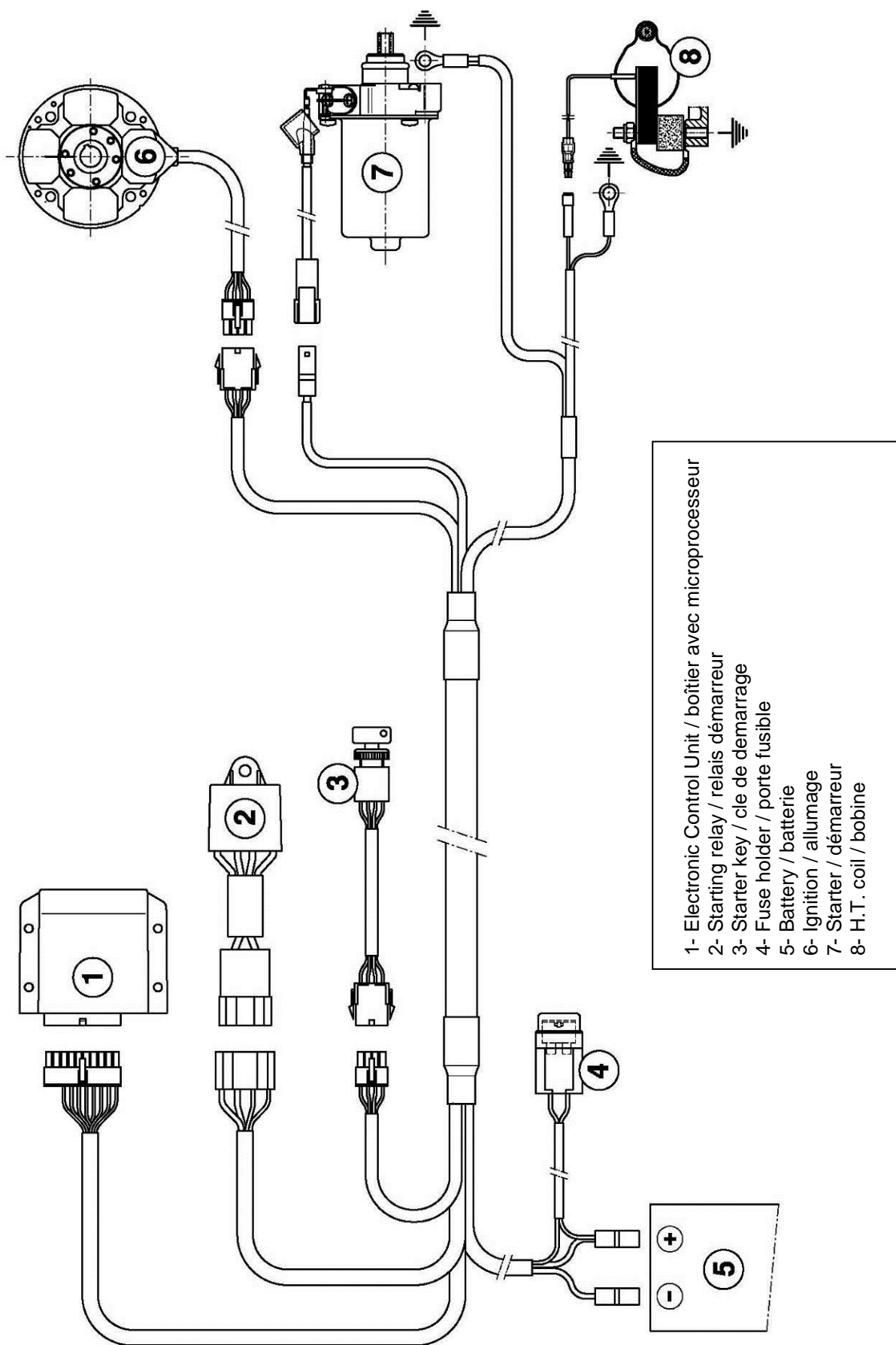


EXPLODED DRAWING AND VENTURI CARB. "DELLORTO VHSH 30-CS" DIMENSIONS DESSIN EXPLOSÉ ET DIMENSIONS DU VENTURI DU CAR. "DELLORTO VHSH 30-CS"

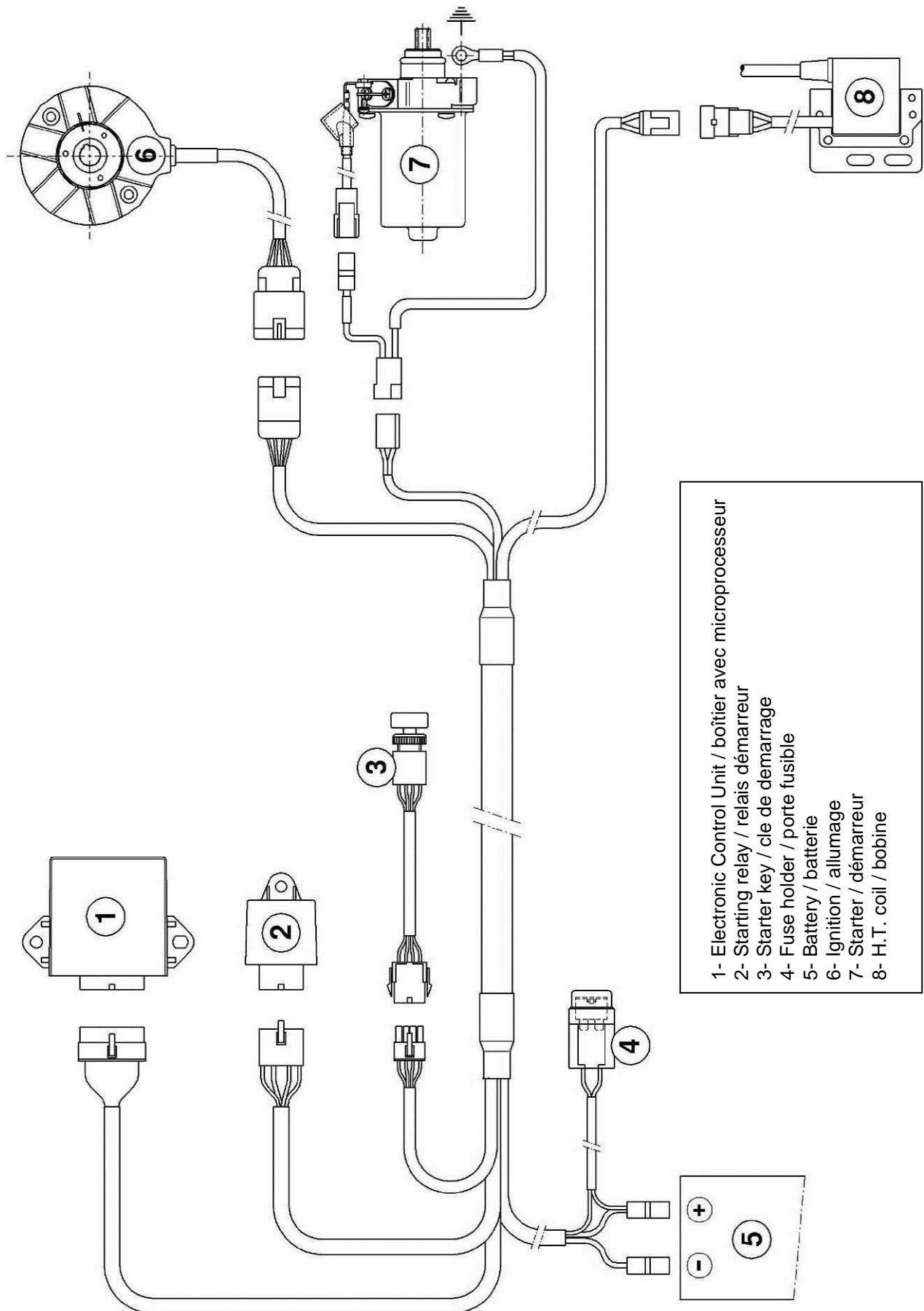
1. Throttle Valve - SOUPAPE GAZ
2. Conical Needle - AIGUILLE CONIQUE
3. Sprayer - PULVERISATEUR
4. Minimum Emulsifier - EMULSIONNEUR
5. L. Jet - GICLEUR MIN.
6. H Jet - GICLEUR MAX.
7. Starter Jet - GICLEUR DEMARREUR
8. Needle Valve - POINTEAU
- 9A. Single Floating - FLOTTEUR INDEPENDANT
- 9B. Coupled Floating - PAIRE DE FLOTTEUR
10. Cap - BOUCHON
11. Screw Adjuster - VIS REGLAGE
12. Cover Mixing Chamber - COUVERCLE CHAMBRE DE MELANGE
13. Cover Gasket - JOINT COUVERCLE
14. Throttle Return Spring - RESSORT RETOUR SOUPAPE
15. Bottom Spring Guide - CULOT
16. Nipple Throttle Valve + Spring - RACCORD ROBINET GAZ + RESSORT
17. Washer - RONDELLE
18. Clip Needle - FERMOIR POINTEAU
19. Start Fixing Screw - VIS FIXATION DISPOSITIF DEMARRAGE
20. Starter Device - DISPOSITIF DEMARRAGE
21. Starter Device Seal - JOINT DISP. DEMARRAGE
22. Idle Mixture Screw - VIS MELANGE MINIMUM
23. Kit Throttle Adjusting Screw - KIT VIS REGLAGE SOUPAPE
24. Kit Fuel Filter - KIT FILTRE CARBURANT
25. Needle Valve Seal - JOINT POINTEAU
26. Bottom - CULOT
27. Gasket - JOINT
28. Float Chamber - CUVETTE
29. Fixing Screw Float Chamber - VIS FIXATION CUVETTE
30. Spring Washer - RONDELLE RESSORT
31. Pin Float - AXE DE FLOTTEUR
32. Tank Cap Seal - JOINT BOUCHON CUVETTE
33. Float Chamber Plug - BOUCHON CUVETTE
35. Rocker Float - BALANCIER FLOTTEUR



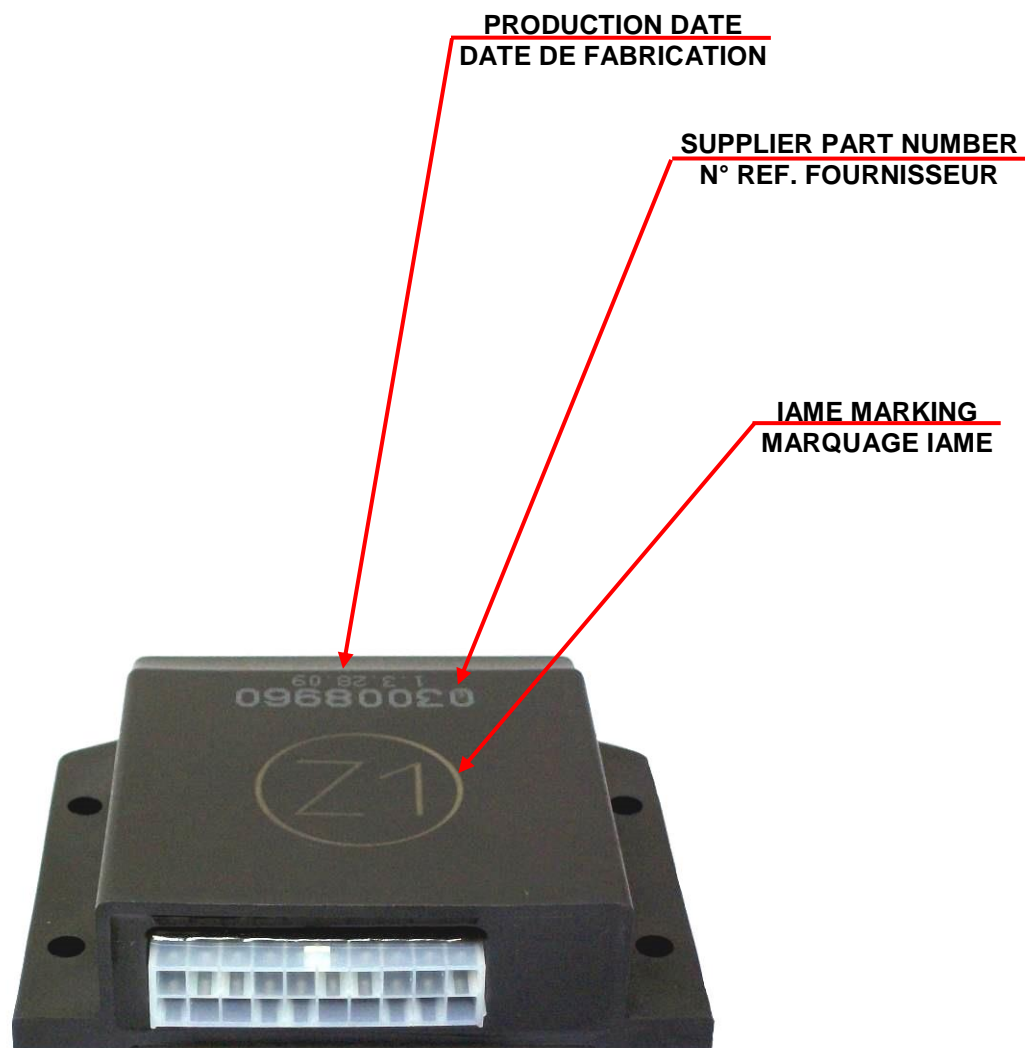
WIRING DIAGRAM (SELETTRA DIGITAL "K" IGNITION)
 SCHEMA CIRCUIT ELECTRIQUE (ALLUMAGE SELETTRA DIGITAL "K")



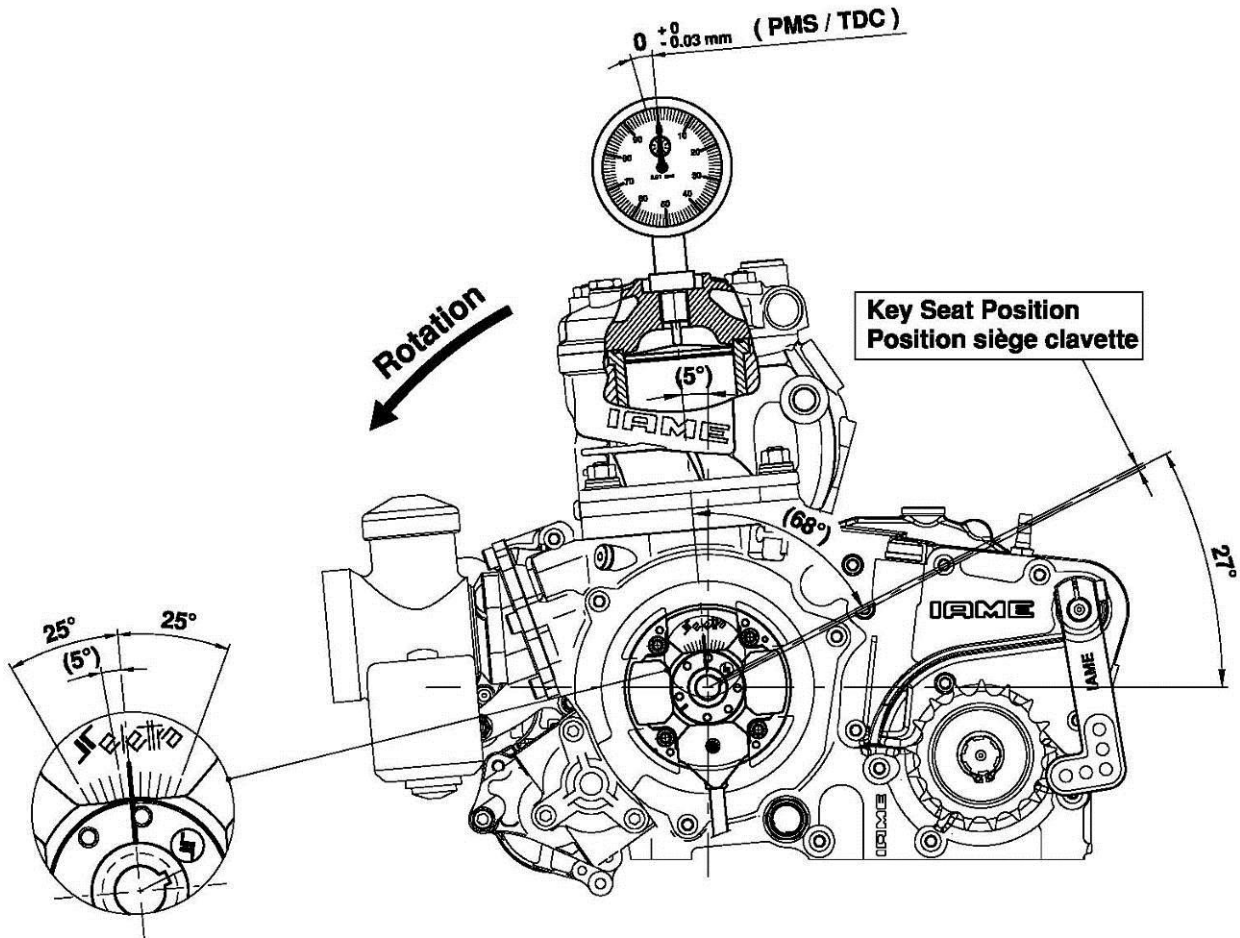
WIRING DIAGRAM (PVL DIGITAL "K" IGNITION)
SCHEMA CIRCUIT ELECTRIQUE (ALLUMAGE PVL DIGITAL "K")



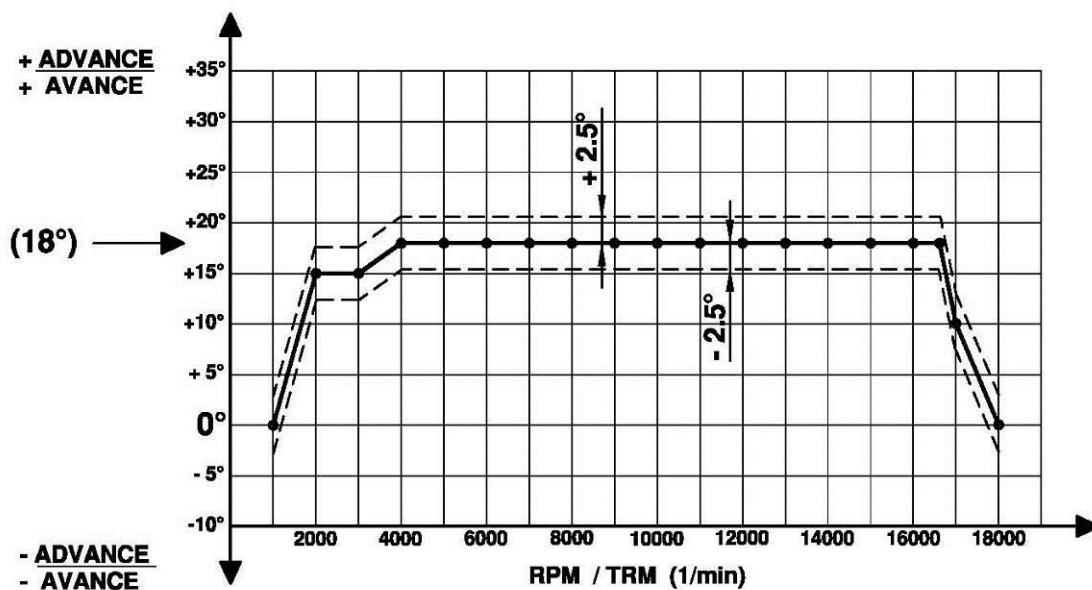
SELETTRA - ELECTRONIC BOX MARKING
SELETTRA - MARQUAGE DU BOITIER ELECTRONIQUE



SCHEME FOR ADVANCE CONTROL SCHEMA DE CONTROLE POUR L'AVANCE



ADVANCE CURVE GRAPHS / GRAPHIQUES DE LA COURBE D'AVANCE



PISTON IDENTIFICATION MARKING
MARQUAGE D'IDENTIFICATION PISTON

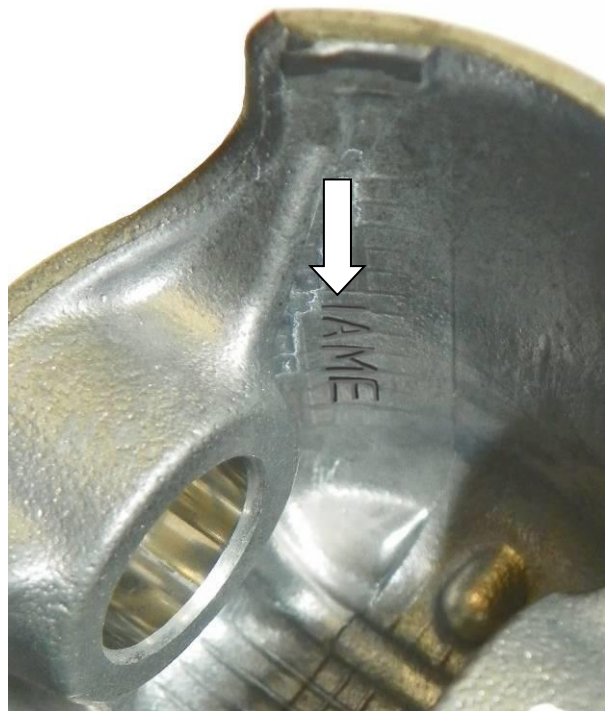
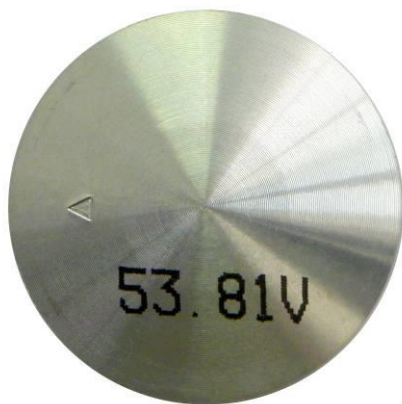
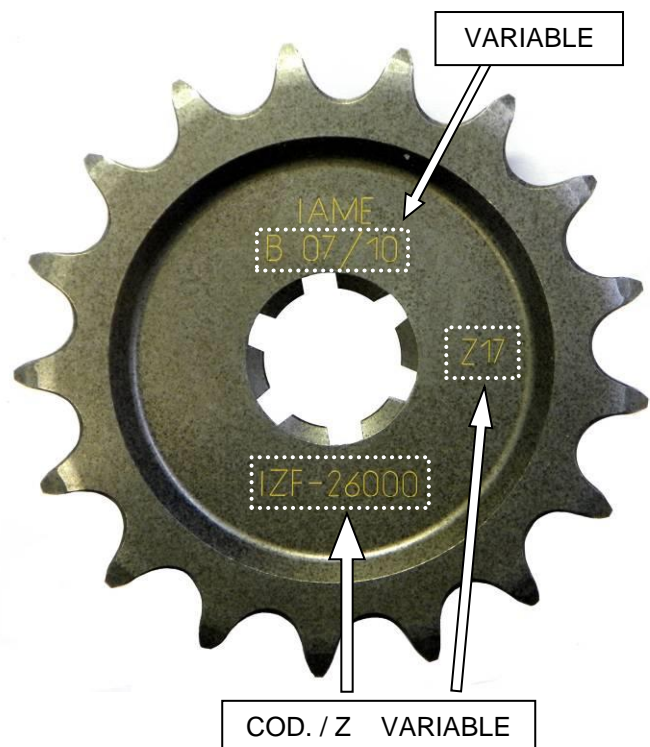


PHOTO IDENTIFICATION CONROD
MARQUAGE D'IDENTIFICATION BIELLE



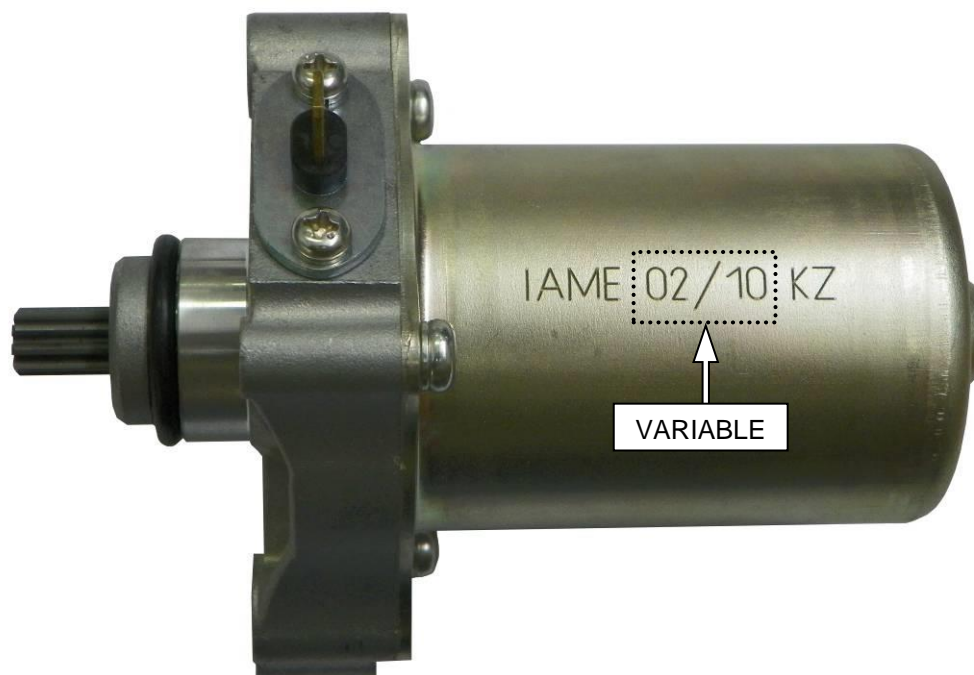
SPROCKET IDENTIFICATION MARKING
MARQUAGE D'IDENTIFICATION DU PIGNON



CRANKSHAFT IDENTIFICATION MARKING
MARQUAGE D'IDENTIFICATION DU VILEBREQUIN



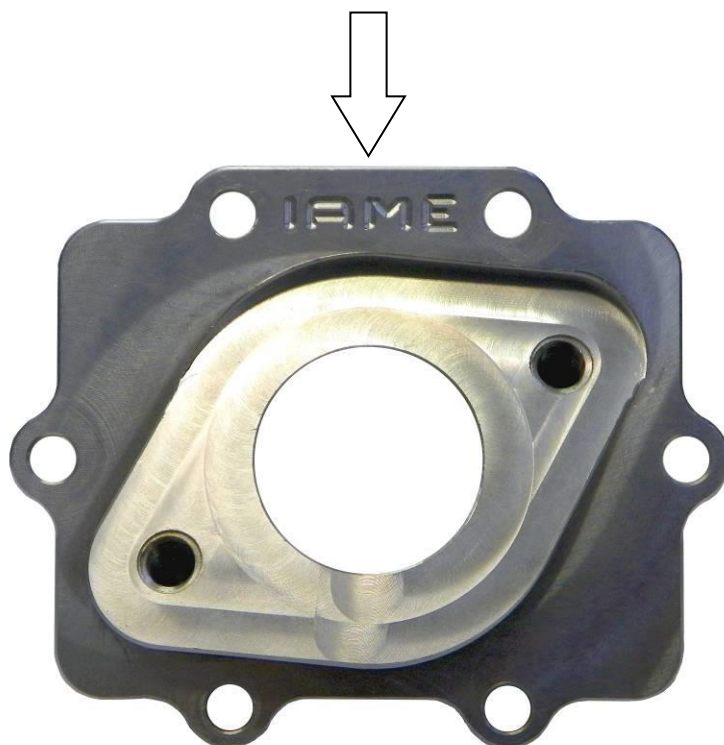
STARTER IDENTIFICATION MARKING
MARQUAGE D'IDENTIFICATION DU MOTEUR DEMARREUR



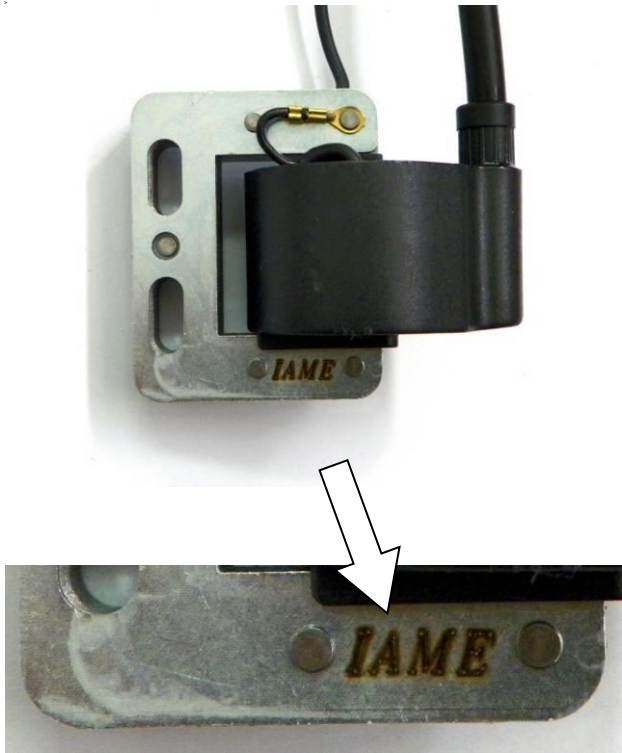
REED GROUP & PETALS IDENTIFICATION MARKING
MARQUAGE D'IDENTIFICATION DE LA PYRAMIDE DE CLAPETS & CLAPETS



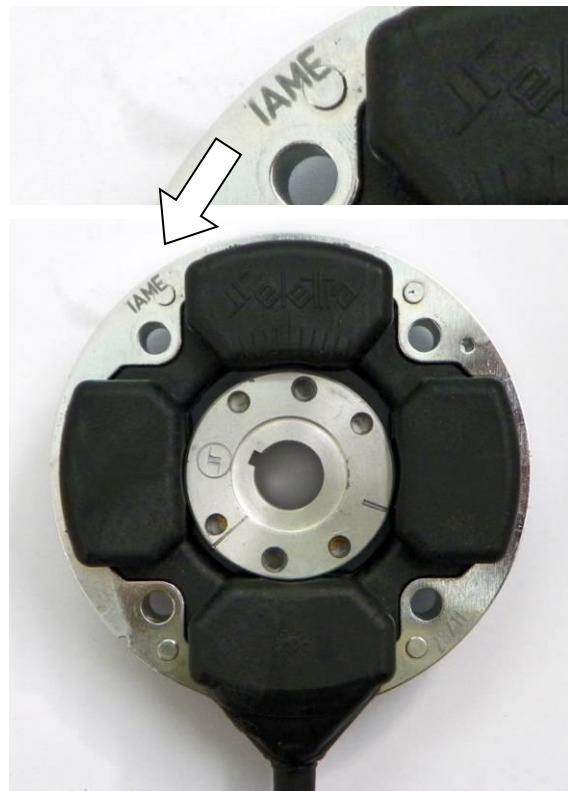
PHOTO IDENTIFICATION CARBURETOR INLET CONVEYOR
MARQUAGE D'IDENTIFICATION DU COLLECTEUR D'ASPIRATION



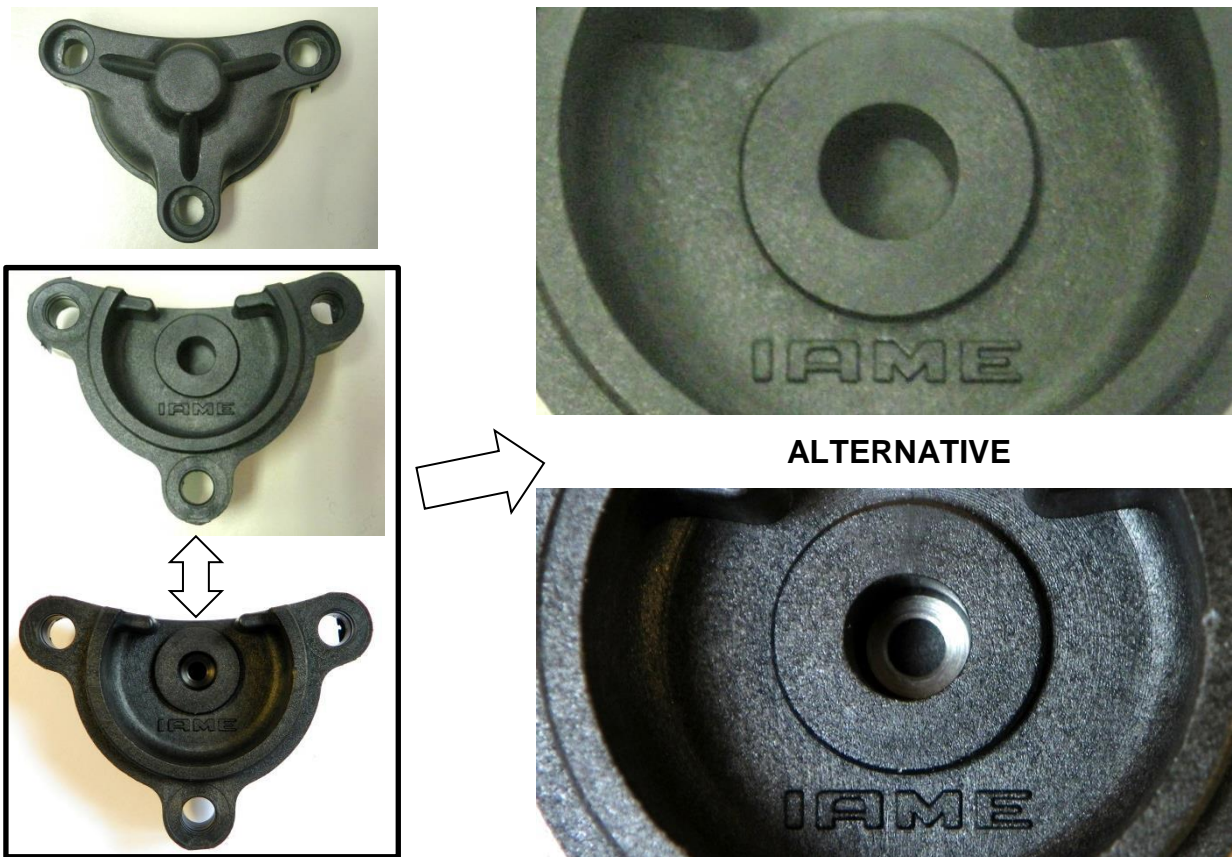
H.T. COIL IDENTIFICATION MARKING
MARQUAGE DE LA BOBINE



STATOR IDENTIFICATION MARKING
MARQUAGE D'IDENTIFICATION DU STATOR



BENDIX COVER IDENTIFICATION MARKING
MARQUAGE D'IDENTIFICATION DU COUVERCLE DU CONTRE-ARBRE DE
DEMARRAGE



ALTERNATIVE

STARTER GEAR
COURONNE DEMARREUR



Old version - while stocks last
Vieille version - jusqu'à épuisement des stocks

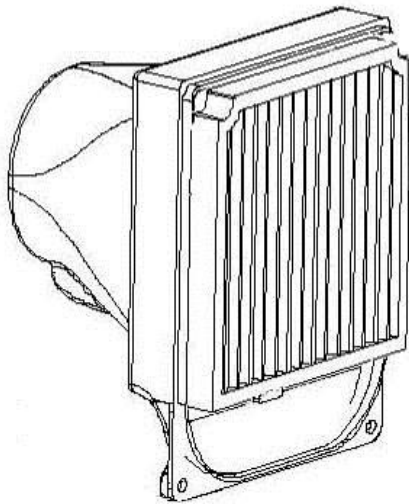


Second version
Seconde version

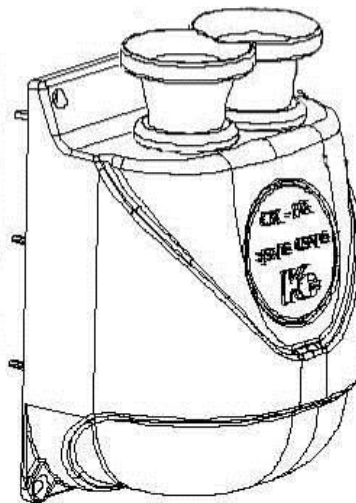
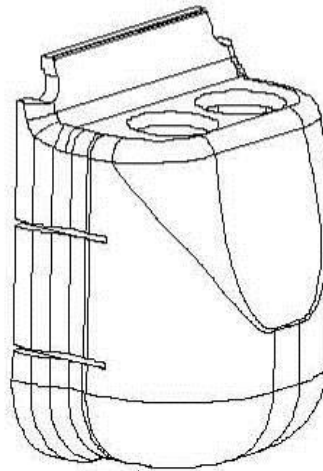


New version
Dernière version

**INLET SILENCER
SILENCIEUX D'ASPIRATION**



Mod. APE1 (KG)
Ø30mm Hom. CIK/FIA 3/SA/18
or/ou
Mod. APE2 (KG)
Ø23mm Hom. CIK/FIA 4/SA/18

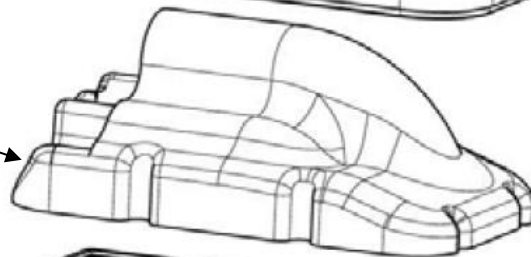
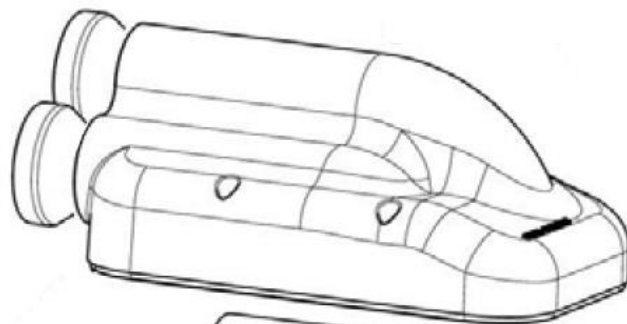


Noise-absorbing element
Élément acoustique absorbant

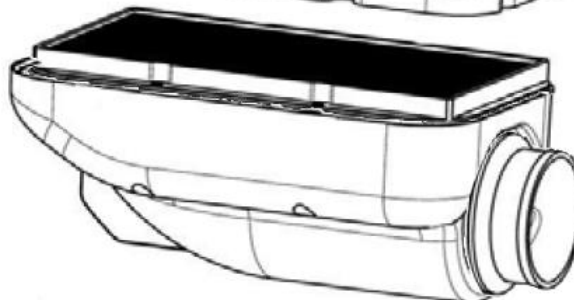
OR / OU

Mod. NOX (Righetti & Ridolfi)
Ø30mm Hom. CIK/FIA 19/SA/18
or/ou
Ø23mm Hom. CIK/FIA 16/Sa/18

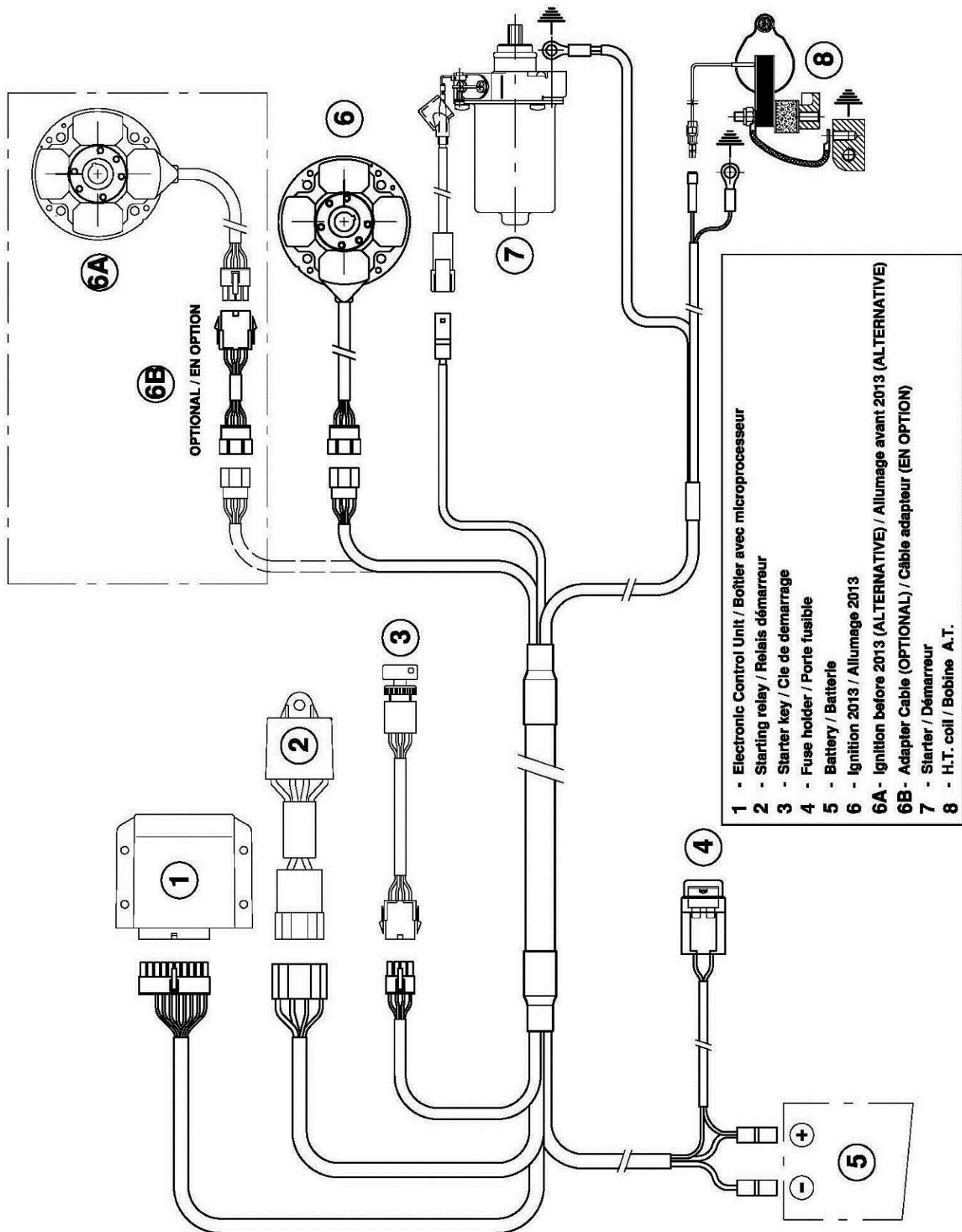
SUPPLEMENT TO / COMPLEMENT
02/01/SUP



Noise-absorbing element
Élément acoustique absorbant

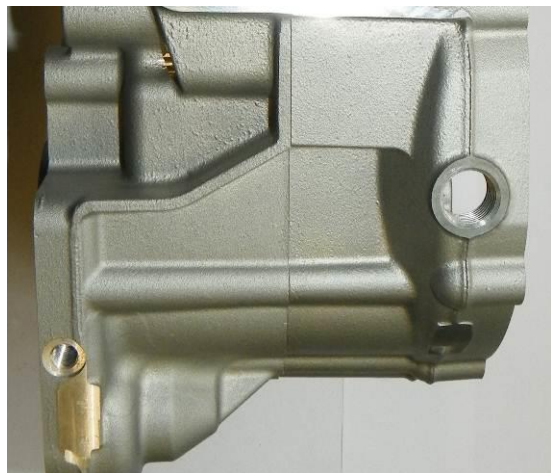


WIRING DIAGRAM (SELETTRA DIGITAL "K" IGNITION 2013)
 SCHEMA CIRCUIT ELECTRIQUE (ALLUMAGE SELETTRA DIGITAL "K" 2013)

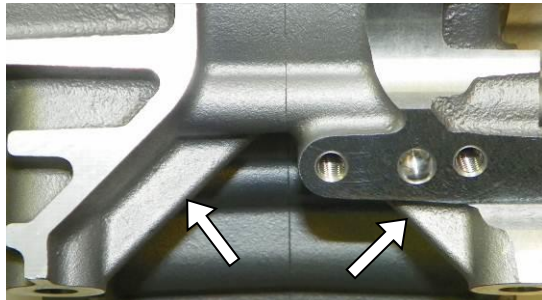
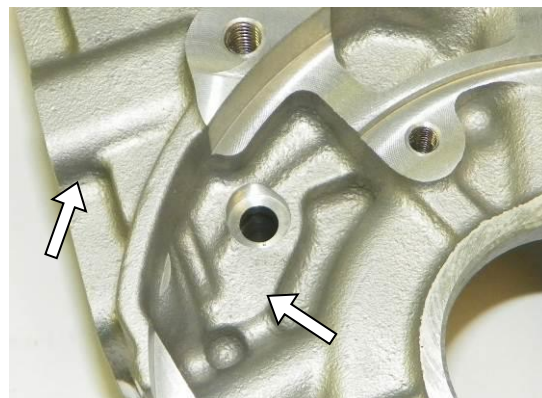
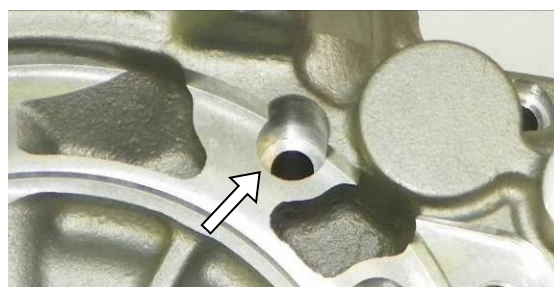
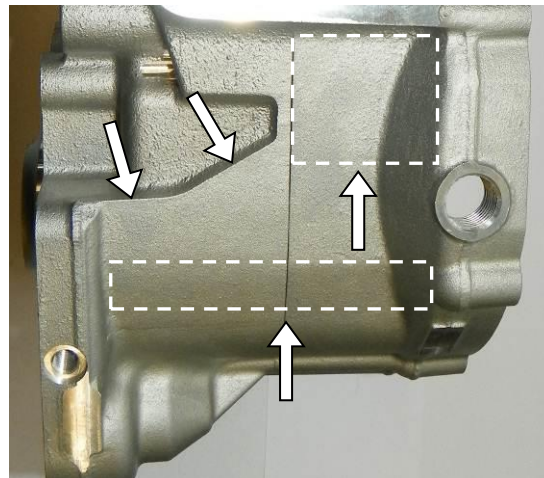


CRANKCASE CARTER

Old version - while stocks last
Vieille version - jusqu'à épuisement des stocks



New version
Nouvelle version

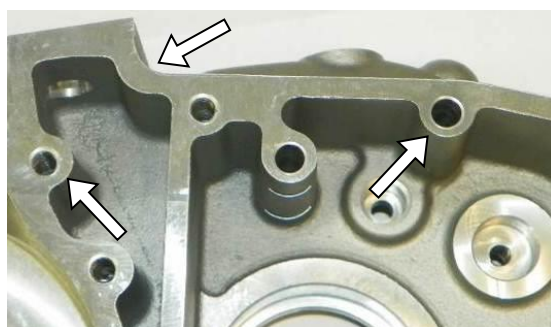
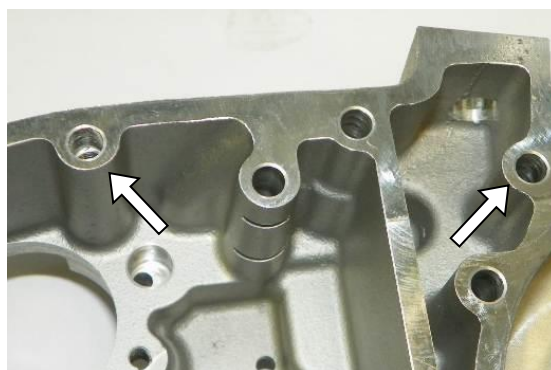
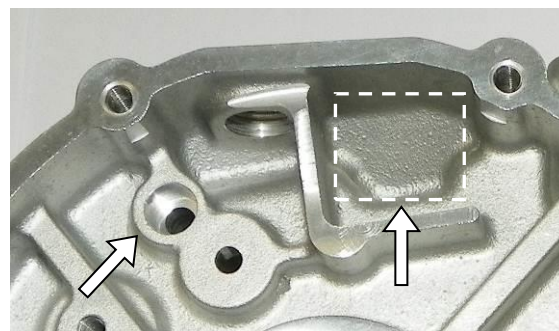
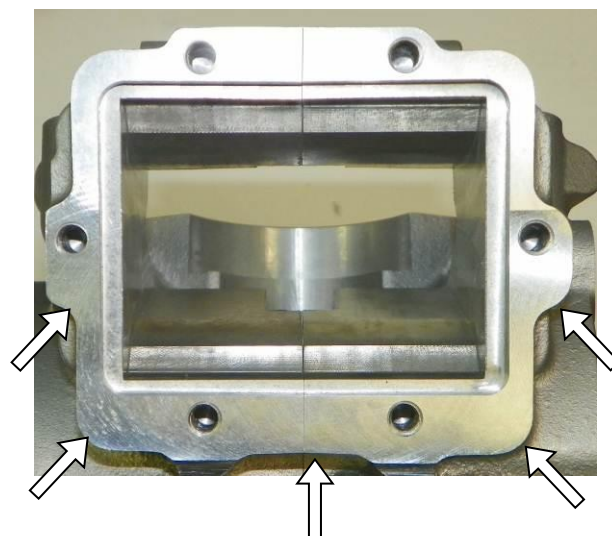


CRANKCASE CARTER

Old version - while stocks last
Vieille version - jusqu'à épuisement des stocks



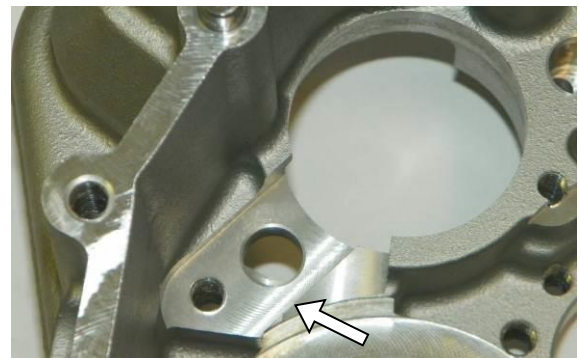
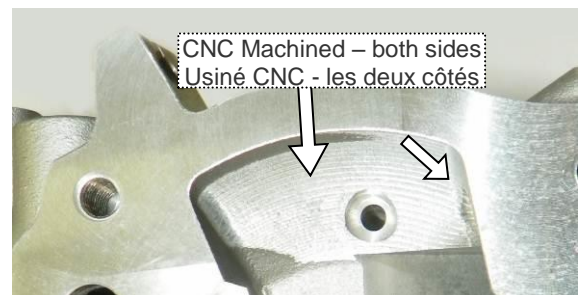
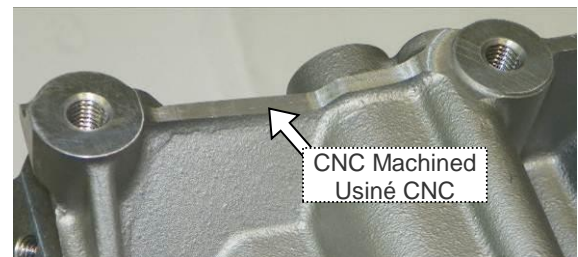
New version
Nouvelle version



CRANKCASE CARTER

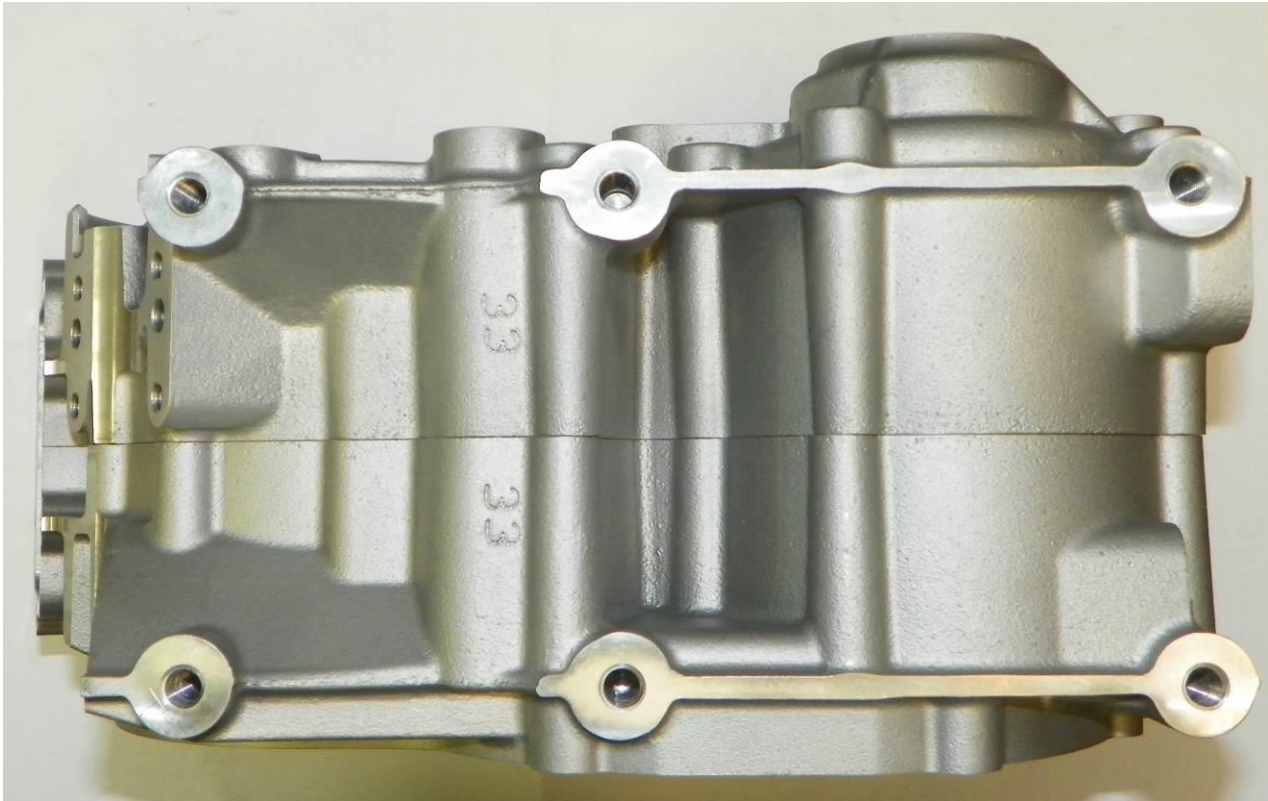
Old version - while stocks last
Vieille version - jusqu'à épuisement des stocks

New version
Nouvelle version

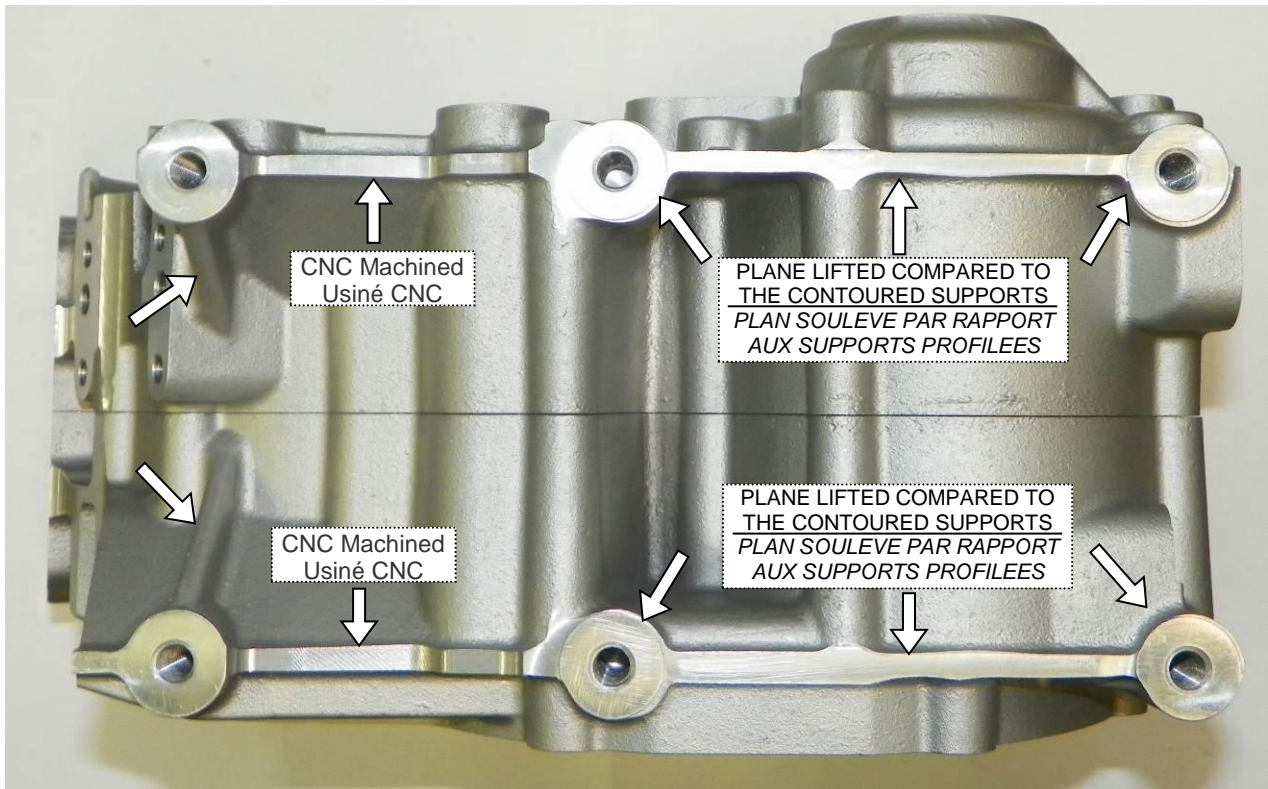


CRANKCASE CARTER

Old version - while stocks last
Vieille version - jusqu'à épuisement des stocks



New version
Nouvelle version



SELECTOR COVER IDENTIFICATION
 IDENTIFICATION DU COUVERCLE SELECTEUR

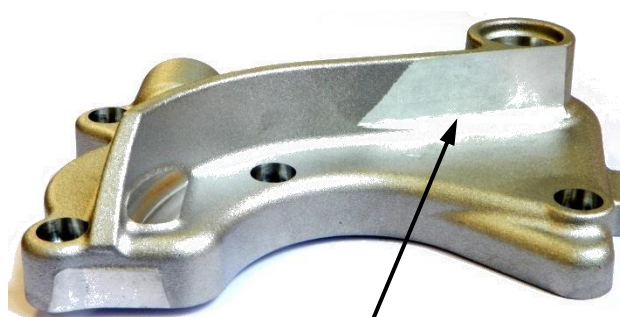
Old version
 Vieille version



New version
 Nouvelle version



ADDITIONAL CNC Machined
 SUPPLÉMENTAIRES Usiné CNC

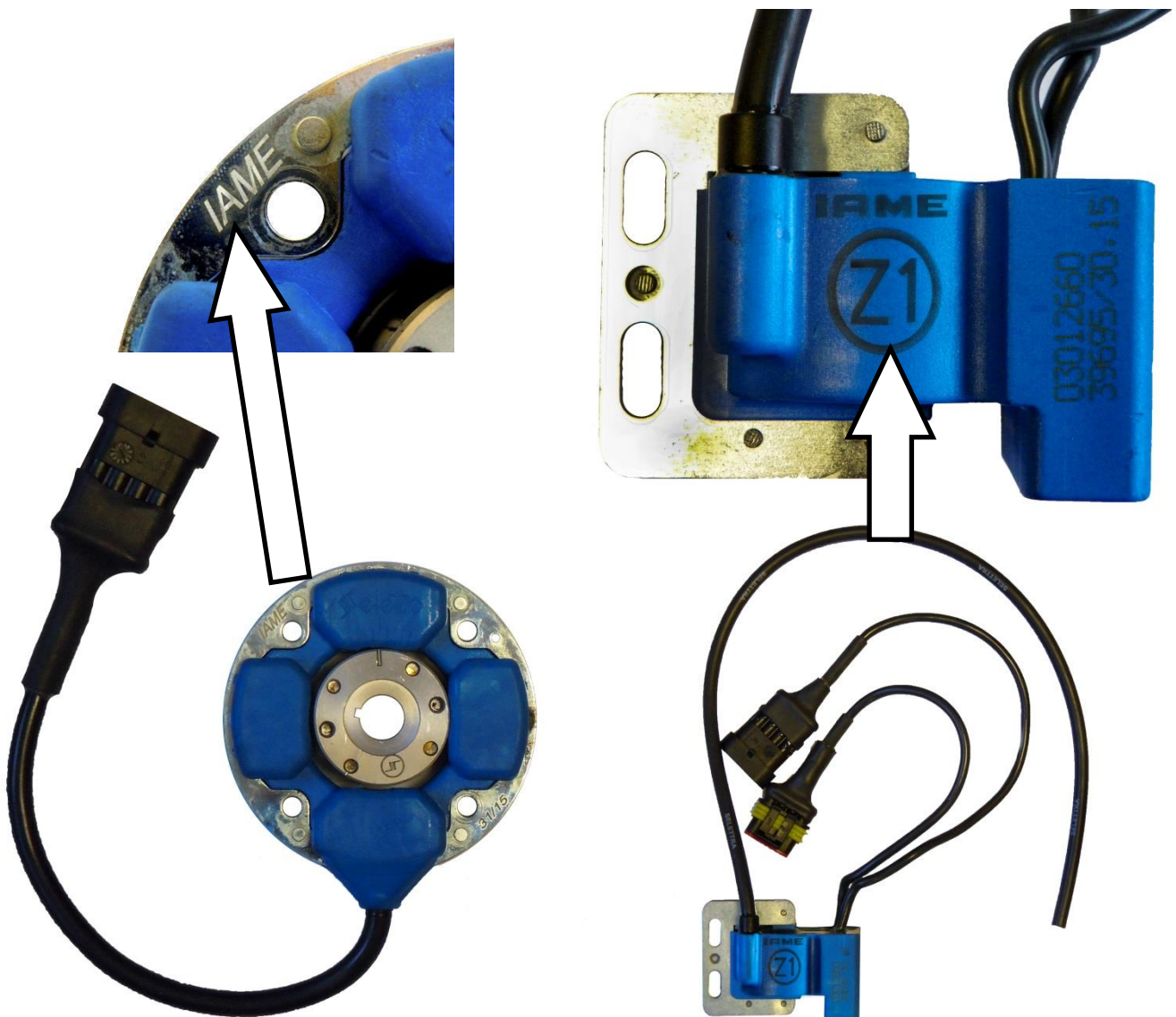


ADDITIONAL CNC Machined
 SUPPLÉMENTAIRES Usiné CNC

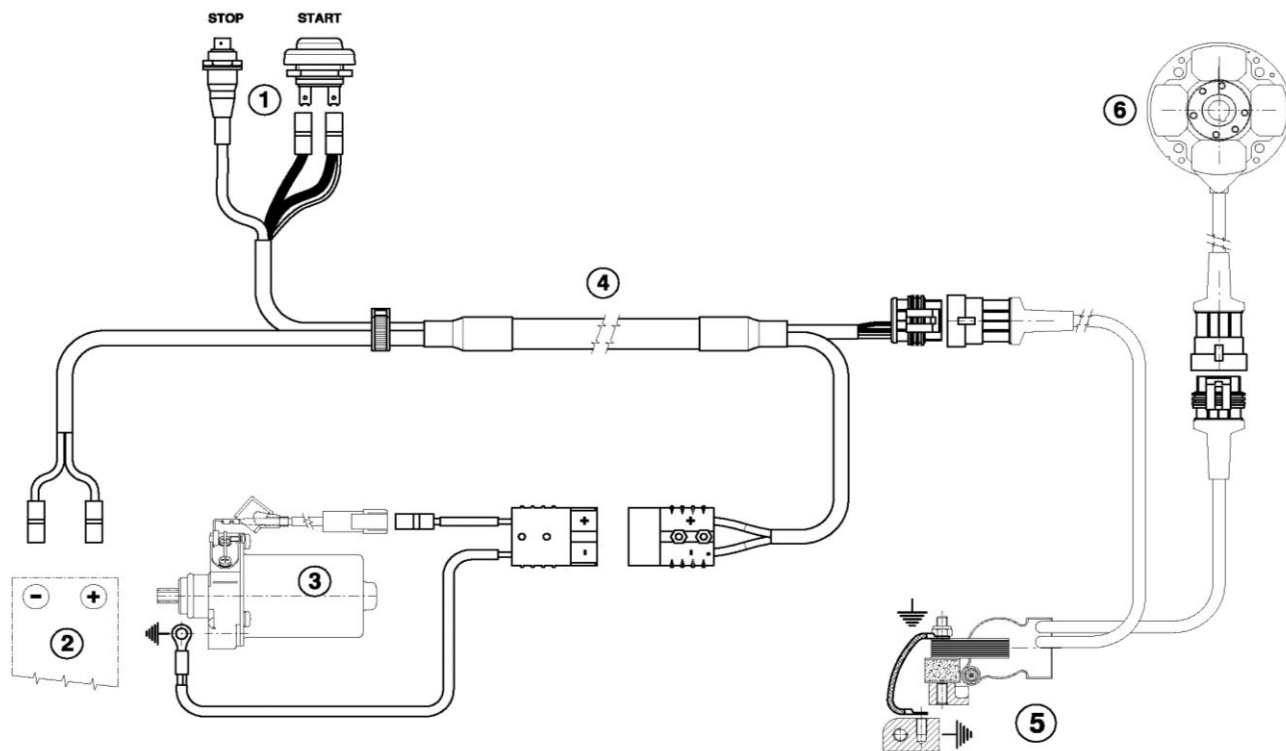
PHOTO COMPLETE ALTERNATIVE WIRING LOOM
 PHOTO DU CABLAGE ELECTRONIQUE COMPLET



PHOTO OF SELETTRA ALTERNATIVE DIGITAL "S" IGNITION, WITH IAME MARKING
 PHOTO DU SELETTRA DIGITAL "S" ALLUMAGE, AVEC MARQUAGE IAME



WIRING DIAGRAM (SELETTRA DIGITAL "S" IGNITION)
SCHEMA CIRCUIT ELECTRIQUE (ALLUMAGE SELETTRA DIGITAL "S")

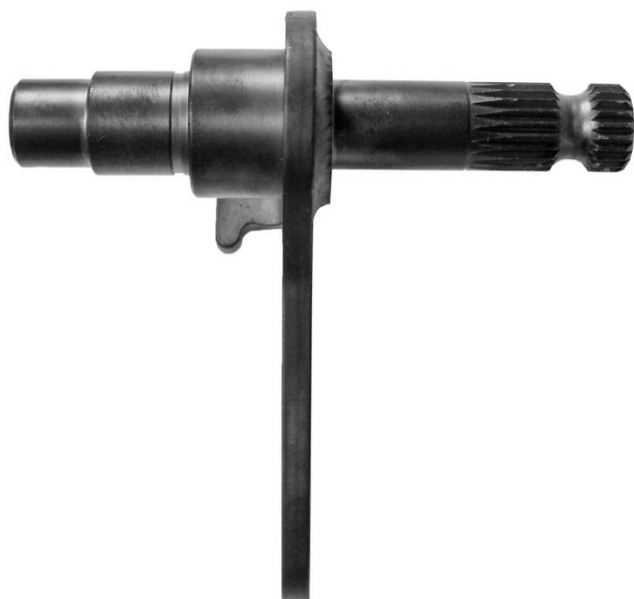


- 1 - Push buttons Start & Stop / Bouton poussoir du démarreur**
- 2 - Battery / Batterie**
- 3 - Starter / Démarreur**
- 4 - Wiring cable / Cablage électrique**
- 5 - H.T. coil and Electronic Control Unit
/ Bobine A.T. et boîtier avec microprocesseur**
- 6 - Ignition / Allumage**

ALTERNATIVE STARTER GEAR
 COURONNE DEMARREUR ALTERNATIVE



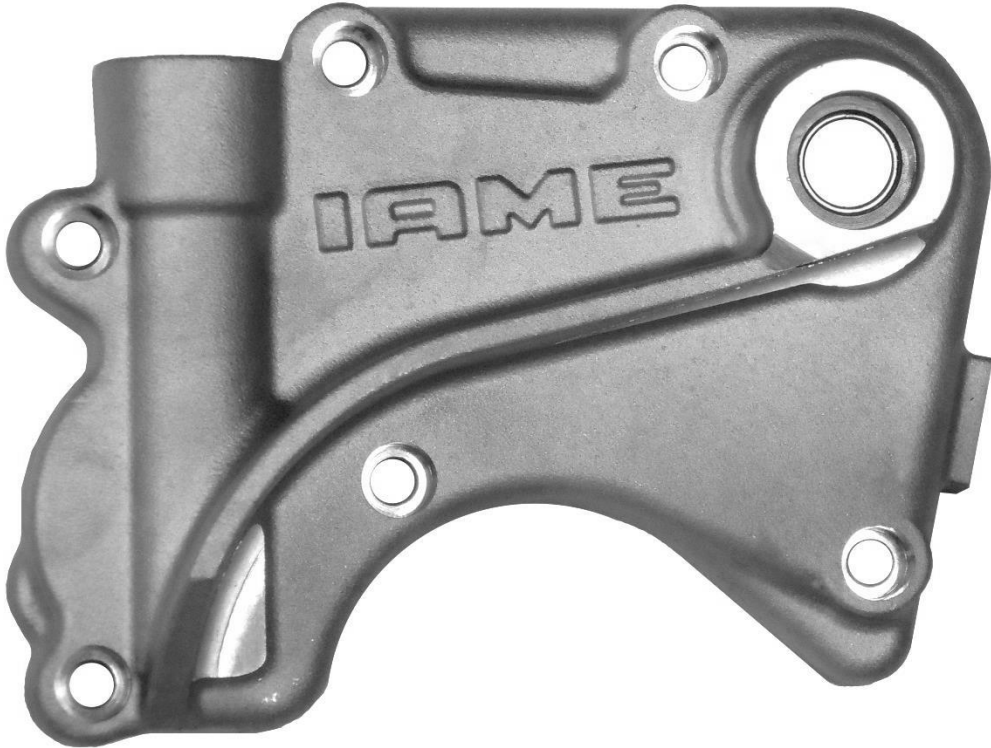
Current PRESELECTOR CONTROL SHAFT
 Actuelle ARBRE COMMANDE PRESELECTEUR



New PRESELECTOR CONTROL SHAFT
 Nouvelle ARBRE COMMANDE PRESELECTEUR



ALTERNATIVE SELECTOR COVER IDENTIFICATION
IDENTIFICATION DU COUVERCLE SELECTEUR ALTERNATIVE



Current SHIFT CONTROL LEVER
Actuelle LEVIER CHANGEM. VITESSE

New SHIFT CONTROL LEVER
Nouvelle LEVIER CHANGEM. VITESSE

